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Efficient Asymmetric Synthesis of Planar-Chiral Bisferrocenes

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SAMP auxiliary-derived monosubstituted diferrocenyl ketones have been subjected to *ortho*-metalation/functionalization reactions to prepare chiral disubstituted bisferrocenes. The reactions proceeded in low to moderate yields (20–54 %) and excellent stereoselectivities (97 – \geq 99 % ee, \geq 96 % de), however low regio-selectivities were obtained in several cases. Monosubstituted bisferrocenes, containing only a planar-chiral element, were excellent substrates in the same ortho-metalation/functionalization reaction affording disub-

stituted bisferrocenes in moderate to excellent yields (39–99%) and generally excellent levels of asymmetric induction (\geq 96% de) with complete regiocontrol. The synthesis of related methylene-bridged mono- and di-substituted diferrocenyl ligands containing N-, O-, P- and/or S-donor atoms is also described.

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Introduction

The breadth of asymmetric metal-catalyzed reactions involving chiral ferrocene-based ligands is remarkable, ranging from hydrogenations of alkenes, imines and ketones to allylic alkylations and cycloaddition reactions.[1] 1,2-Disubstituted chiral ferrocenes A are most frequently occurring within the structurally-diverse range of ferrocenyl ligands that have been synthesized (e.g. 1-substituted, 1,1'-disubstituted, 1,2-disubstituted, 1,1',2-trisubstituted, and 1,1',2,2'tetrasubstituted ferrocenes, bisferrocenes, polysubstituted ferrocenes, ferrocene-type heterocycles) (Figure 1). Interest in 1,2-disubstituted ferrocenyl ligands A is mainly due to: (i) their wide reaction scope and imparted catalytic efficiencies and (ii) their ease preparation. In most cases, ligands A are accessible from enantiomerically-pure Ugi amine (X = CH, Y = NMe₂) by diastereoselective orthometalation and trapping of the resulting carbanions with a suitable electrophile (E¹X).^[2] Subsequent stereospecific unimolecular nucleophilic displacement of the dimethylamino functionality installs an alternate donor atom and occurs with retention of configuration. The sulfoxide method (X =S⁺, Y = O⁻) developed by Kagan and co-workers also involves an initial ortho-metalation/functionalization reaction yet allows subsequent sulfoxide substitution by an additional electrophile.[3]

Bisferrocenes **B** are interesting members of the ferrocenyl ligand family often displaying C_2 -symmetry and providing tunable ligand bite angles through variation of the spacer unit (Z). A number of diferrocenyl ligands have been developed including, for example, TRAP ligands $\mathbf{1}$, [4] diol $\mathbf{2}$, [5]

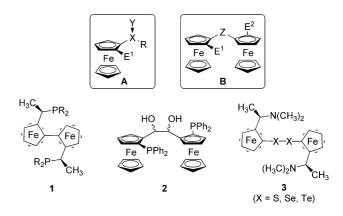


Figure 1. Generalized 1,2-disubstitued ferrocenyl ligands **A** and diferrocenyl ligands **B** with representative examples of ligand-type **B**.

and dichalcogenides **3**^[6] as well as the Pigiphos ligands,^[7] bis(azaferrocenes),^[8] bisPPFOMe,^[9] oxazoline- and sulfoxide-disubstituted bisferrocenes^[10] and others.^[11]

Previous work in our laboratory has been focused on the asymmetric synthesis of chiral ferrocenyl ligands using the SAMP/RAMP-hydrazone methodology and exploring their use in catalytic asymmetric synthesis.^[12] More recently this method was extended to bisferrocenes whereby valuable monosubstituted diferrocenyl ketones **6** could be efficiently synthesized.^[12j]

We envisioned that this procedure could be further elaborated into a synthesis of disubstituted diferrocenyl ketones 7 (Figure 2). The SAMP-hydazone of diferrocenylmethanone (4)^[13] would be *ortho*-metalated/funtionalized via route A as described previously.^[12j] A second auxiliary-directed *ortho*-metalation/functionalization step of the first-formed monosubstituted hydrazone 5 would allow introduction of a second substituent. Auxiliary cleavage would

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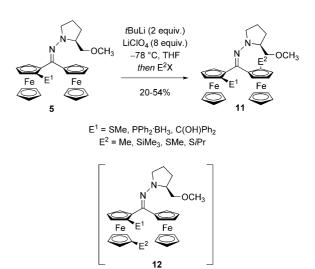
Figure 2. Proposed synthesis of disubstituted diferrocenyl ketones 7 and various ferrocenyl derivatives 8, 9 and 10.

then release disubstituted ketone 7, which represents a chiral bidentate ligand if the two substituents (E^1,E^2) contain donor atoms. Initial auxiliary cleavage to form monosubstituted ketone 5 would initate route B. Next the planar chirality residing in monosubstituted ketone 6 could, in theory, control a substrate-directed ortho-metalation/functionalization step to form the same disubstituted ketones 7. To the best of our knowledge, this would represent the first use of solely planar chirality within a diferrocenyl ligand to direct the formation of another planar chiral element within the structure. Deoxygentation of ketones 7 would then afford pseudo C_2 -symmetric ligands ($E^1 \neq E^2$) for evaluation in asymmetric catalysis. As an addendum to our work on the asymmetric synthesis of monosubstituted diferrocenvl ketones 6[12j] we also anticipated that valuable bidentate ligands 9 or monodentate structures 10 could be derived from ketones 6 through simple functional group interconversion (route C). Herein we report our investigations towards realizing these goals.

Results and Discussion

To test the viability of route A, monosubstituted SAMP-hydrazones **5** were subjected to a directed *ortho*-metalation/electrophile trapping using a variety of bases and solvents (Scheme 1). The reaction proved to depend significantly on the base and solvent employed as well as the resident *ortho*-substituent (E¹). For hydrazone **5a** (E¹ = STol), *ortho*-metalation using *n*BuLi and MeLi led to no reaction while the use of *t*BuLi (2.0 equiv., THF) and trapping with methyl iodide, as a test electrophile, afforded traces of the desired disubstituted product **11a** (E¹ = STol, E² = Me).

The Lochmann–Schlosser bases, formed in situ from KOtBu and various alkylithiums all led to the formation of complex mixtures of products. Using tBuLi and switching to hydrazone **5b** (E¹ = SMe) resulted in a slight improvement and the product **11b** could be isolated, albeit in low yield (5%). Nevertheless, the diastereoselectivity of the process was found to be excellent (\geq 96% de) as determined by ¹H and ¹³C NMR analysis. Encouraged by this initial re-



Scheme 1. Auxiliary-directed asymmetric synthesis of disubstituted products 11.

sult, we briefly investigated the role of solvent and additive. Ultimately the best conditions were found to involve the use of ether, tBuLi (2 equiv.) and LiClO₄ (8.0 equiv.) and the desired product could be isolated in moderate yield (54%) and excellent diastereoselectivity (\geq 96% de, Table 1, entry 1). Under the optimized conditions a series of electrophiles (E^2X) and hydrazones 5 with varying substituent (E^1) were screened. Trapping with disulfide electrophiles afforded products 11c ($E^1 = SMe$, $E^2 = SiPr$) and 11d ($E^1 = SMe$, $E^2 = SMe$) in moderate yields and excellent diastereoselectivities (entries 2,3). In the latter case, a competitive reaction at the proximal ferrocene moiety occurred to form disubstitution product 12a in 18% yield and \geq 96% de (Scheme 1).

Trimethylsilylation of hydrazone **5b** (E¹ = SMe) proceeded to afford the desired product **11e** in moderate yield and $\geq 96\%$ *de* but the process was not regioselective also giving adduct **12b** (20%, $\geq 96\%$ *de*). The reaction tolerated phosphane-substitution as substrate **5c** (E¹ = PPh₂·BH₃) reacted to form the disubstituted product **11f** in 20% yield and $\geq 96\%$ *de* (entry 5). Finally, monosubstituted SAMP-

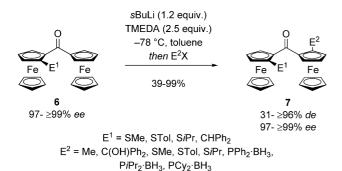
Table 1. Scope of auxiliary-directed *ortho*-metalation/functionalization.

Entry	Product	E ¹	E^2	% Yield	% de ^[a]
1	11b	SMe	Me	54	≥96
2	11c	SMe	SiPr	41	≥96
3	11d (12a)	SMe	SMe	37 (18) ^[b]	≥96
4	11e (12b)	SMe	$SiMe_3$	41 (20) ^[b]	≥96
5	11f	PPh ₂ ·BH ₃	SMe	20	≥96
6	- (12c)	$C(OH)Ph_2$	SMe	$0 (25)^{[b]}$	≥96

[a] Determined by 1 H and/or 13 C NMR analysis. [b] Refers to yield of regioisomeric product 12 formed in addition to disubstituted product 11; $\geq 96\%$ de in all cases.

hydrazone 5d [E¹ = C(OH)Ph₂] also reacted under these condition but in this case the only observed regioisomer was disubstitution product 12c formed in moderate yield (25%) and excellent diastereoselectivity (\geq 96 de, entry 6). Due to the low to moderate yields and lack of regioselectivity in certain cases, further work (e.g. auxiliary cleavage) based on route A was not conducted.

Route B was then investigated as a means to synthesize disubstituted bisferrocenes 7. Initial attempts to lithiate monosubstituted diferrocenyl ketone $\mathbf{6}$ (E¹ = SMe) of high enantiomeric purity using nBuLi (2.0 equiv.) and trapping with methyl iodide, as a test electrophile, led to no reaction (Scheme 2). Metalation with nBuLi (2.0 equiv.) in the presense of TMEDA (2.0 equiv.) and subsequent reaction with methyl iodide, as a test electrophile, gave the desired product 7 in moderate yield (57%). Gratifyingly the diastereoselectivity of the process was excellent indicating that the relay of planar stereochemical information across the molecule was highly efficient ($\geq 96\%$ de). In addition the reaction proceeded with complete regiocontrol.



Scheme 2. Substrate-directed asymmetric synthesis of disubstituted diferrocenyl ketones 7.

Additional additives (e.g. HMPA, 18-crown-6, DMAP, LiClO₄) in place of TMEDA gave lower yields. The effect of the base was also examined. tBuLi and PhLi did not produce the desired adduct 7 and with sBuLi the adduct 7 could be isolated in slightly higher yield (63%) and the same diastereoselectivity ($\geq 96\%$ de). The yield could be further improved to 84% by performing the reaction under dilute conditions (0.025 mm) with the slow addition of sBuLi. Therefore all further experiments were conducted under these conditions (Table 2, entry 1).

Table 2. Scope of substrate-directed *ortho*-metalation/functionalization

Entry	Product	E^1	E^2	% Yield	$\% de^{[a]}$	Configuration ^[b]
1	7a	SMe	Me	84	≥96	(S_p,R_p)
2	7b	SMe	C(OH)Ph2	82	≥96	(S_p,R_p)
3	7c	SMe	SMe	99	≥96	(S_p, S_p)
4	7d	SMe	STol	71	≥96	(S_p, S_p)
5	7e	SMe	SiPr	58	≥96	(S_p, S_p)
6	7 f	SMe	PPh ₂ ·BH ₃ [c]	52	≥96	(S_p, S_p)
7	7g	SMe	$PiPr_2\cdot BH_3^{[c]}$	58	≥96	(S_p, S_p)
8	7h	SMe	PCy ₂ ·BH ₃ [c]	39	≥96	(S_p, S_p)
9	7i	SiPr	Me	80	31	(S_p,R_p)
10	7j	STol	Me	64	51	(S_p,R_p)
11	7k	STol	SMe	41	48	(S_p, S_p)
12	71	$CHPh_2$	SMe	58	≥96	(S_p,R_p)

[a] Determined by ¹H and/or ¹³C NMR analysis. [b] Determined by NOE analysis. [c] Corresponding chlorophosphane was used as the electrophile (E²X) followed addition of BH₃·SMe₂ to the crude reaction mixture.

A range or sulfur-, phosphorus- and carbon-based substituents (E¹) and electrophiles (E²X) were tolerated in the reaction. The yield of the bisferrocene products 7 ranged from moderate to excellent (39–99%) and the diastereoselectivity of the process was generally excellent (\geq 96% de). The *ortho*-methylsulfanyl-containing substrate **6a** (E¹ = SMe) reacted with all electrophiles in excellent diastereoselectivity (\geq 96% de, entries 1–8). However in the case of *ortho*-isopropyl- and tolylsulfanyl compounds **6b** and **6c**, the diastereoselectivity decreased significantly (31–51% de, entries 9–11). Finally, the diphenylmethyl-substituted ketone **6d** reacted in 58% yield and at least 96% de.

NOE experiments established the configuration of the products 7 taking into account the known absolute S_p -configuration of the substrates, established previously by X-ray crystallographic analysis.^[12j] Product 7c (E¹ = E² = SMe) is C_2 -symmetric and an accordingly-simple ¹H NMR spectrum was recorded for this compound.

A series of pseudo C_2 -symmetric chiral bidentate S,S-and P,S-ligands were prepared in one-step from disubstituted diferrocenyl ketones 7 (Scheme 3). [14–16] In one-pot, exposure of ketones to LiAlH₄ for 30 min prior to the addition of AlCl₃ effected deoxygenation in an efficient manner and methylene-bridged disubstituted bisferrocenes 8 were afforded in very good to excellent yields (76–94%). A range of sulfanyl-, boranato-protected phosphane-substituents were tolerated and the resultant chiral S,S- and P,S-ligands 8 were formed without any epimerization or racemization (\geq 96% de, 98% ee, Table 3). In the case of ketone 7b

Scheme 3. Synthesis of pseudo- C_2 -symmetric bidentate bisferrocenes 8 by deoxygentation of ketones 7.

 $[E^1 = SMe, E^2 = C(OH)Ph_2]$, unproductive over-reduction occurred whereby the resident *tert*-alcohol group was also removed.

Table 3. Scope of the deoxygenation reaction.

Entry	Product	E^1	E^2	% Yield ^[a]	Configuration
1 ^[b]	8a	SMe	SMe	86	(S_p, S_p)
2	8b	SMe	STol	94	(S_p, S_p)
3	8c	SMe	SiPr	76	(S_p, S_p)
4	8d	SMe	PPh ₂ ·BH ₃	93	$(\dot{S_p}, \dot{S_p})$
5	8e	SMe	PiPr ₂ ·BH ₃	83	(S_p, S_p)
6	8f	SMe	PCy ₂ ·BH ₃	80	(S_p, S_p)

[a] $\geq 96\%$ de as determined by ¹H and/or ¹³C NMR analysis; 98% ee as determined by HPLC analysis on a chiral stationary phase. [b] C_2 -symmetric.

The keto function of monosubstituted diferrocenyl ketone **6** could be transformed into valuable alcohol and amine groups in one- or two-synthetic steps, thus creating bidentate S,O-S,N-, O,O- and N,O- ligands in certain cases. In the first instance, treatment of ketone **6** ($E^1 = Me$) with an excess of PhLi (2.0 equiv.) in the presence of TMEDA (2.0 equiv.) cleanly effected a 1,2-addition reaction to afford the *tert*-alcohol **13a** ($E^1 = Me$) in nearly quantitative yield (99%) (Scheme 4, Table 4, entry 1). Unfortunately the diastereoselectivity of the process was low (26% de).

 E^1 = Me, CHPh₂, C(OH)Ph₂, SMe, STol, SiPr

Scheme 4. Substrate-directed asymmetric synthesis of *tert*-alcohols 13.

Table 4. Scope of tert-alcohols 13 synthesis.

Entry	Product	E ¹	% Yield	% de[a]	Configuration
1	13a	Me	99	26	(S,R_p)
2	13b	CHPh ₂	43	≥96	(S,R_p)
3	13c	C(OH)Ph ₂	73	≥96	(S,R_p)
4	13d	SMe	87	≥96	(S,S_p)
5	13e	STol	88	≥96	(S,S_p)
6	13f	S <i>i</i> Pr	72	≥96	(S,S_p)

[a] Determined by ¹H and/or ¹³C NMR analysis.

Ketones **6** with substituents (E¹) that were sterically-more demanding or contained a heteroatom all gave excellent levels of asymmetric induction (\geq 96% *de*, entries 2–6). Moderate to high yields were maintained (43–88%) and this approach provided chiral nonracemic *S*,O- and *O*,*O*-ligands in four cases.

Next several of resultant *tert*-alcohols 13 were transformed into their corresponding monosubstituted diferrocenylamines 14 (Scheme 5). Following Allenmark's procedure, exposure of *tert*-alcohol 13d ($E^1 = SMe$) to acid followed by the addition of dimethylamine resulted in a high yielding and diastereoselective synthesis of amine 14a,

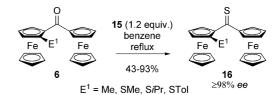
with retention of configuration (95% yield, \geq 96% de). [17] Two additional sulfur-substituted tert-alcohols 13e (E¹ = STol) and 13f (SiPr) were also tolerated, reacting in high yield (98, 88%) and stereoselectivity (\geq 96% de).

HO, Ph
$$\frac{\text{HBF}_4, \text{r.t., Et}_2\text{O}}{\text{then}}$$
 $\frac{\text{Me}_2\text{N}}{\text{Ph}}$ $\frac{\text{Ph}}{\text{Fe}}$ $\frac{\text{HNMe}_2, \text{r.t., CH}_2\text{Cl}_2}{88-98\%}$ $\frac{\text{Fe}}{\text{E}^1}$ $\frac{\text{Fe}}{\text{Fe}}$ $\frac{\text{Fe}}{\text{Fe}}$ $\frac{\text{14}}{\text{E}^1}$ $\frac{\text{SMe}_2\text{N}}{\text{SMe}}$ $\frac{\text{SMe}_2\text{N}$

Scheme 5. Synthesis of chiral diferrocenyl N,S-ligands 14.

Interestingly *tert*-alcohols **13** containing substituents (E¹) other than sulfanyl groups were found to decompose under these amination conditions. In addition, the use of phosphorus-based nucleophiles in place of dimethylamine (e.g. Ph₂PH, *i*Pr₂PH, Ph₂PK) resulted in no conversion and only unreacted starting material was isolated.

Monosubstituted diferrocenyl ketones 6 could be converted into a variety of thioketone-containing structures 16 in one synthetic step. Applying Bildstein's method using phosphorus pentasulfide provided only traces of the desired products. However Sato and Asai's method using Lawesson's reagent (15) proved to be effective (Scheme 6). $^{[19,20]}$ The air and moisture-sensitive products 16 were obtained in moderate to high yield (43–93%, Table 5). No loss of stereochemical integrity could be observed during the process (\geq 98% ee) as determined by HPLC analysis on a chiral stationary phase.



Scheme 6. Synthesis of thioketones 16 from ketones 6.

Table 5. Scope of thicketone **16** formation.

Entry	Product	\mathbf{E}^1	% Yield	Configuration
1	16a	Me	59	(R_n)
2	16b	SMe	43	(S_p)
3	16c	SiPr	93	(S_p)
4	16d	STol	52	(S_p)

In analogy to the preparation of bidentate ligands **8**, deoxygenation of several monosubstituted diferrocenyl ketones **6** afforded monodentate *S*-ligands **10** (Scheme 7). Thus treatment of ketones **6** with LiAlH₄ then AlCl₃ in onepot afforded the methylene-bridged monosubstituted bisferrocenes **10** in quantitative yields as essentially single enantiomers. In the case of ketone **6e** [E¹ = C(OH)Ph₂], unproductive over-reduction occurred and the *tert*-alcohol group was also removed.



Scheme 7. Synthesis of monodentate sulfanyl-substituted diferrocenes 10.

In our previous work regarding the asymmetric synthesis of monodentate diferrocenyl ketones 6 via the SAMP/ RAMP-hydrazone methodology, the chiral auxiliary was cleaved under oxidative or Lewis-acid promoted conditions. This allowed C-, S-, and Si-substituted ketones 6 to be prepared. However the attempted removal of the auxiliary in the case of P-substituted hydrazones led to significant decomposition. We have now developed a two-step procedure allowing for auxiliary removal and efficient P-substituted methylene-bridged bisferrocene 10 synthesis (Scheme 8). Hydrazone 5a was reduced to hydrazine 18a in moderate yield (52%) and excellent diastereoselectivity (\geq 96% de) using a large excess of catecholborane (17, 20 equiv.). Hydrazone 5b was also tolerated well in the reduction reaction. Subsequent reductive C-N bond cleavage of hydrazines 18 under acidic conditions proceeded readily affording methylene-bridged bisferrocenes 10a and 10b in moderate yield (46, 60%). The process did not lead to any racemization and the products were isolated with high enantiomeric excesses (98, 97%).

Scheme 8. Synthesis of monodentate *P*-substituted bisferrocenes **10**.

Conclusions

A chiral auxiliary- and substrate-directed *ortho*-metalation/functionalization reaction for the asymmetric synthesis of disubstituted bisferrocenes 7 have been examined. SAMP auxiliary-derived hydrazones 5 led to low to moderate yields (20–54%) and excellent stereoselectivities (97 to \geq 99% ee, \geq 96% de). However the process was not regioselective in several cases. Virtually enantiopure monosubstituted bisferrocenes 6, containing only a planar chiral element, led to 7 in moderate to excellent yields (39–99%) and

generally excellent levels of asymmetric induction (\geq 96% de), with complete regiocontrol. This conversion is one of the still rare cases of high asymmetric induction in the generation of a planar chiral unit caused by yet another planar chiral unit. The resultant disubstituted diferrocenyl ketones 7 were converted readily by deoxygenation into methylenebridged diferrocenyl S,S- and P,S-ligands 8. Monosubstituted bisferrocenes 6 were also elaborated into a series of O,O-, N,O-and O,S-ligands 13 and 14 by diastereoselective functionalization of the resident ketone function. Finally, several potential ligands containing only one donor atom were readily prepared. Current synthetic work is focused on the evaluation of several of these ligands in catalytic asymmetric synthesis.

Experimental Section

General: All moisture-sensitive reactions were carried out using standard Schlenk techniques. All reagents employed were commercially available and used as supplied or purified by conventional methods. All solvents were dried and distilled prior to use. Preparative column chromatography was carried out using Merck silica gel 60, particle size 0.040–0.063 mm (230–240 mesh). Analytical TLC was performed with silca gel 60 F₂₅₄ plates purchased from Merck, Darmstadt. Optical rotation values were measured on a Perkin-Elmer P241 polarimeter in Merck UVASOL-quality solvents. Microanalyses were obtained with a Heraeus CHN-O-RAPID or a Vario EL element analyzer. Mass spectra (MS) were acquired on a Finnigan SSQ 7000 (CI 100 eV. EI 70 eV) spectrometer. High resolution MS were recorded on a Finnigan MAT 95 spectrometer. Infrared (IR) spectra were recorded on a Perkin-Elmer FT/IR 1760. The assignments of the signals are w (weak), m (medium), s (strong), vs. (very strong); Cp stands for cyclopentadienyl. ¹H NMR (300, 400 and 500 MHz), ¹¹B NMR (160 MHz), ¹³C NMR (75, 100 and 125 MHz) and ³¹P NMR (162 and 202 MHz) spectra were recorded on a Gemini 300, Varian Inova 400 or Varian Unity 500 spectrometer in CDCl₃ or C₆D₆ as solvents and using TMS as internal standard. Protons directly attached to boron are not listed in the ¹H NMR spectroscopic data. Diastereomeric excess values (de) were determined by NMR spectroscopy. Enantiomeric excess values (ee) were determined by HPLC using a chiral stationary phase.

General Procedure for the Synthesis of Disubstituted Diferrocenyl Ketones 7 (GP1): To a solution of monosubstituted diferrocenyl ketone 6 (1.0 equiv.) in toluene (40 mL/mmol) was added TMEDA (2.5 equiv.) and the mixture was stirred for 15 min. It was then cooled to −78 °C, sBuLi (1.2 equiv.) was slowly added and stirring continued for an additional 9 h. The electrophile was added and the reaction mixture was slowly warmed up to room temperature overnight. The reaction was quenched with a saturated aqueous NH₄Cl solution at 0 °C. The phases were separated and the organic layer was washed with brine and dried with MgSO₄. The residue was purified by column chromatography to provide the product 7 as either a red oil or solid. In the case where E²X = R₂PCl, the reaction mixture was treated with BH₃·SMe₂ complex (4.0 equiv., 2.0 м in THF) for 3 h at 0 °C before quenching with NH₄Cl solution.

 (R_p) -(2-Methylferrocenyl)- (S_p) -[2-(methylsulfanyl)ferrocenyl]-methanone (7a): According to GP1, a solution of ketone 6a

(222 mg, 0.50 mmol) was stirred with TMEDA (145 mg, 1.25 mmol) in toluene (20 mL) at room temperature. Following addition of sBuLi (0.46 mL, 1,3 m in hexane) the solution was treated with MeI (0.13 mL, 2.0 mmol). Standard work-up and purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 8:1) provided the disubstituted ketone 7a as a red oil. Yield 192 mg (84%). R_f (pentane/EtO₂, 4:1) = 0.44. $[a]_D^{25}$ = +708.9 (c = 0.27, CHCl₃). IR (CHCl₃): \tilde{v} = 3094 (m), 3006 (m), 2952 (w), 2920 (m), 1615 (vs), 1457 (m), 1430 (s), 1379 (m), 1343 (m), 1323 (m), 1265 (m), 1237 (m), 1198 (w), 1107 (m), 1038 (m), 1002 (m), 824 (s), 754 (vs), 684 (w), 666 (w), 587 (w), 567 (w), 483 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 2.15$ (s, 3 H, SC H_3 , CH_3), 2.50 (s, 3 H, SCH_3 , CH_3), 3.93 (s, 5 H, C_5H_5), 4.00 (s, 5 H, C_5H_5), 4.09 (m, 2 H, Cp-H), 4.16 (m, 1 H, Cp-H), 4.26 (m, 1 H, Cp-H), 4.86 (m, 1 H, Cp-H), 4.93 (m, 1 H, Cp-H) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 14.8$ (CH₃), 16.0 (CH₃), 67.3 (Cp), 67.8 (Cp), 67.9 (Cp), 71.1 (Cp), 71.2 (Cp), 72.6 (Cp), 69.8 (Cp), 70.6 (Cp), 77.9 (Cp-CO), 79.2 (Cp-CO), 86.6 (Cp-SCH₃), 90.6 (Cp-SCH₃), 198.7 (CO) ppm. MS (EI): m/z (%) = 459 (31) [M⁻⁺ + 1], 458 (100) [M⁻⁺], 456 (11), 443 (12). HRMS (EI⁺): C₂₃H₂₂Fe₂OS: calcd. 458.00901; found 458.00903.

 (S_p) -[2-(Methylsulfanyl)ferrocenyl]- (R_p) -{2-[diphenyl(hydroxy)methyl]ferrocenyl}methanone (7b): According to GP1, a solution of ketone 6a (444 mg, 1.00 mmol) was stirred with TMEDA (291 mg, 1.25 mmol) in toluene (40 mL) at room temperature. Following addition of sBuLi (0.92 mL, 1.3 m in hexane) the solution was treated with benzophenone (0.92 g, 5.0 mmol). Standard work-up and purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 8:1) provided the disubstituted ketone 7b as a violet solid. Yield 514 mg, (82%); m.p. 214 °C. R_f (pentane/ diethyl ether, 4:1) = 0.37. $[a]_D^{25}$ = +210.9 (c = 0.11, CHCl₃). IR (KBr): $\tilde{v} = 3676$ (w), 3454 (m), 3195 (s), 3103 (m), 3020 (m), 2921 (m), 1595 (s), 1488 (m), 1434 (vs), 1387 (m), 1335 (s), 1252 (s), 1197 (w), 1173 (m), 1106 (m), 1092 (w), 1045 (m), 997 (m), 819 (s), 755 (s), 701 (vs), 656 (w), 627 (w), 598 (w), 487 (vs) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 2.04$ (s, 3 H, SCH_3), 3.68 (s, 5 H, C_5H_5), 3.86 (m, 1 H, Cp-H), 3.98 (m, 3 H, Cp-H), 4.27 (s, 5 H, C₅H₅), 4.34 (m, 1 H, Cp-H), 4.55 (m, 1 H, Cp-H), 7.00-7.25 (m, 6 H, Ph), 7.59 (m, 2 H, Ph), 7.87 (m, 2 H, Ph), 8.79 (s, 1 H, Ph₂COH) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): δ = 16.7 (SCH₃), 67.4 (Cp), 67.6 (Cp), 67.8 (Cp), 70.4 (Cp), 70.5 (Cp), 76.9 (Cp), 70.5 (*Cp*), 71.2 (*Cp*), 76.4 (*Cp*-CO), 76.6 (*Cp*-CO), 78.5 [*Cp*-C(OH)Ph₂], 94.0 (Cp-SCH₃), 105.6 [C(OH)Ph₂], 125.9 (C_{Ar}), 126.1 (C_{Ar}), 126.5 (C_{Ar}) , 127.1 (C_{Ar}) , 127.5 (C_{Ar}) , 203.6 (CO) ppm. MS (EI): m/z (%) = 658 (11), 627 (35) $[M^{++} + 1]$, 626 (100) $[M^{++}]$, 624 (12), 561 (46), 543 (28), 528 (13), 489 (17), 488 (55), 440 (32), 375 (11). C₃₅H₃₀Fe₂O₂S (626.38): calcd. C 67.11, H 4.83; found C 66.93, H 5.33.

Bis(S_p)-[2-(methylsulfanyl)ferrocenyl]methanone (7c): According to GP1, a solution of ketone **6a** (222 mg, 0.50 mmol) was stirred with TMEDA (145 mg, 1.25 mmol) in toluene (20 mL) at room temperature. Following addition of sBuLi (0.46 mL, 1.3 м in hexane) the solution was treated with dimethyl disulfide (0.18 mL, 2.0 mmol). Standard work-up and purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 8:1) provided the disubstituted ketone **7c** as a red oil. Yield 234 mg (99%). R_f (pentane/diethyl ether, 4:1) = 0.17. $[a]_D^{25}$ = +398.5 (c = 0.27, CHCl₃). IR (CHCl₃): \tilde{v} = 3930 (m), 3675 (m), 3467 (s), 3089 (w), 2917 (m), 2859 (m), 1611 (vs), 1436 (vs), 1386 (m), 1329 (s), 1252 (m), 1107 (m), 1043 (w), 1002 (m), 972 (w), 823 (s), 768 (w), 610 (w), 581 (w), 480 (s) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): δ = 2.14 (s, 6 H, SC H_3), 3.98 (s, 10 H, C₅ H_5), 4.0 (s, 2 H, Cp-H), 4.25 (s, 2 H, Cp-H), 4.90 (s, 2 H, Cp-H) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): δ

= 15.9 (S*C*H₃), 67.6 (*Cp*), 67.8 (*Cp*), 70.7 (*Cp*), 70.4 (*Cp*), 78.5 (*Cp*-CO), 91.3 (*Cp*-SCH₃), 197.7 (CO) ppm. MS (EI): m/z (%) = 490 (100) [M⁺⁺ + 1] 489 (23) (17) 475 (51) 258 (11) 290. C₂₃H₂₂Fe₂OS₂ (490.252): calcd. C 56.35, H 4.52; found C 56.74, H 4.99.

 (S_p) -[2-(4-Methylphenylsulfanyl)ferrocenyl]- (S_p) -[2-(methylsulfanyl)ferrocenyl]methanone (7d): According to GP1, a solution of ketone 6a (444 mg, 1.00 mmol) was stirred with TMEDA (291 mg, 2.50 mmol) in toluene (40 mL) at room temperature. Following addition of sBuLi (0.92 mL, 1.3 m in hexane) the solution was treated with di(p-tolyl) disulfide (1.23 g, 5.00 mmol). Standard work-up and purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 14:1) provided the disubstituted ketone 7d as a red solid. Yield 402 mg (71%); m.p. 156 °C. $R_{\rm f}$ (pentane/diethyl ether, 4:1) = 0.26. $[a]_D^{25}$ = +49.2 (c = 0.25, CHCl₃). IR $(CHCl_3)$: $\tilde{v} = 3093$ (w), 3006 (m), 2918 (m), 1611 (s), 1491 (m), 1436 (vs), 1381 (m), 1328 (s), 1249 (m), 1217 (m), 1107 (m), 1042 (m), 1020 (w), 1003 (m), 968 (w), 819 (s), 753 (vs), 666 (w), 609 (w), 581 (w), 487 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): δ = 2.03 (s, 3 H, $C_6H_4CH_3$), 2.13 (s, 3 H, CH_3), 3.98 (s, 5 H, C_5H_5), 4.04 (m, 1 H, Cp-H), 4.08 (m, 1 H, Cp-H), 4.10 (s, 5 H, C_5H_5), 4.31 (m, 2 H, Cp-H), 4.76 (m, 2 H, Cp-H), 6.89 (d, J = 8.1 Hz, 2 H, C_6H_4), 7.45 (d, J = 8.1 Hz, 2 H, C_6H_4) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 16.9$ (SCH₃), 19.9 (C_{Ar} -CH₃), 67.9 (Cp), 68.5 (Cp), 68.6 (Cp), 70.0 (Cp), 70.1 (Cp), 73.0 (Cp), 70.7 (Cp), 71.1 (Cp), 78.5 (Cp-CO), 79.8 (Cp-CO), 88.3 (Cp-SC_{Ar}), 92.0 $(Cp\text{-SCH}_3)$, 129.0 (C_{Ar}) , 130.6 (C_{Ar}) , 133.8 $(C_{Ar}\text{-CH}_3)$, 135.6 (SC_{Ar}) , 196.8 (CO) ppm. MS (EI): m/z (%) = 568 (16) [M^{·+} +2], 567 $(34) [M^{+} + 1], 566 (100) [M^{+}], 564 (13), 428 (19). C₂₉H₂₆Fe₂OS₂$ (566.349): calcd. C 61.50, H 4.63; found C 61.59, H 5.06.

 (S_n) -[2-(Isopropylsulfanyl)ferrocenyl]- (S_n) -[2-(methylsulfanyl)ferrocenyl|methanone (7e): According to GP1, a solution of ketone 6a (222 mg, 0.50 mmol) was stirred with TMEDA (145 mg, 1.25 mmol) in toluene (20 mL) at room temperature. Following addition of sBuLi (0.46 mL, 1.3 m in hexane) the solution was treated with diisopropyl sulfide (0.32 mL, 2.0 mmol). Standard work-up and purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 15:1) provided the disubstituted ketone 7e as a red solid. Yield 150 mg (58%); m.p. 48 °C. R_f (pentane/diethyl ether, 4:1) = 0.32. $[a]_D^{25}$ = +364.9 (c = 0.55, CHCl₃). IR (CHCl₃): $\tilde{v} = 3690$ (w), 3676 (w), 3652 (w), 3435 (s), 3087 (w), 2956 (m), 2920 (m), 2858 (m), 1616 (s), 1433 (vs), 1381 (m), 1326 (s), 1244 (s), 1155 (m), 1106 (m), 1042 (m), 1001 (m), 968 (w), 820 (s), 767 (m), 609 (w), 518 (w), 478 (s) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): $\delta = 1.28$ [dd, ${}^{3}J = 6.7$, ${}^{4}J = 2.2$ Hz, 6 H, CH(C H_3)₂], 2.14 (s, 3 H, CH₃), 3.49 [sept, ${}^{3}J = 6.7$ Hz, 1 H, CH(CH₃)₂], 4.02 (s, 5 H, C_5H_5), 4.05 (s, 5 H, C_5H_5), 4.06 (m, 2 H, C_7H_5), 4.12 (m, 1 H, Cp-H), 4.26 (m, 1 H, Cp-H), 4.48 (m, 1 H, Cp-H), 4.90 (m, 1 H, Cp-*H*) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): δ = 16.0 (S*C*H₃), 22.2 (C-CH₃), 22.7 (C-CH₃), 37.7 [SC(CH₃)₂], 67.8 (Cp), 68.6 (Cp), 70.6 (*Cp*), 71.7 (*Cp*), 72.8 (*Cp*), 74.7 (*Cp*), 70.6 (*Cp*), 70.9 (*Cp*), 75.9 (Cp-CO), 77.1 (Cp-CO), 81.6 (Cp-S), 84.1 (Cp-S), 189.8 (CO) ppm. MS (EI): m/z (%) = 520 (10) [M⁺⁺ + 2], 519 (22) [M⁺⁺ + 1], 518 (100) [M⁺], 516 (13), 528 (36), 507 (11). HRMS (EI^+) : $C_{25}H_{26}Fe_2OS_2$: calcd. 518.01238; found 518.01254.

 (S_p) -[2-(1-Boranato-1,1-diphenylphosphanyl)ferrocenyl]- (S_p) -[2-(methylsulfanyl)ferrocenyl]methanone (7f): According to GP1, a solution of ketone 6a (333 mg, 0.75 mmol) was stirred with TMEDA (218 mg, 1.88 mmol) in toluene (30 mL) at room temperature. Following addition of sBuLi (0.69 mL, 1.3 M in hexane) the solution was treated with chlorodiphenylphosphane (0.39 mL, 1.95 mmol). Subsequently BH₃·SMe complex (2.00 mL,



4.00 mmol) was added at 0 °C and the mixture was stirred for an additional 3 h. A saturated NH₄Cl solution was added and the organic phase was separated. Purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 8:1) provided the disubstituted ketone 7f as a red oil. Yield 250 mg (52%). $R_{\rm f}$ (pentane/diethyl ether, 4:1) = 0.13. $[a]_{\rm D}^{25}$ = +268.0 (c = 0.35, CHCl₃). IR (KBr): $\tilde{v} = 3871$ (w), 3856 (w), 3838 (w), 3823 (w), 3804 (w), 3676 (m), 3653 (m), 3631 (m), 3613 (m), 3449 (vs), 3077 (w), 2923 (s), 2862 (s), 1622 (s), 1563 (m), 1545 (m), 1525 (w), 1510 (w), 1499 (w), 1479 (w), 1436 (s), 1384 (s), 1327 (m), 1243 (m), 1158 (m), 1107 (m), 1057 (m), 1001 (m), 917 (w), 900 (w), 826 (m), 740 (s), 695 (m), 628 (m), 596 (w), 578 (w), 540 (m), 500 (m), 476 (m) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 2.01$ (s, 3 H, SCH_3), 3.90 (s, 5 H, C₅H₅), 4.03 (m, 1 H, Cp-H), 4.14 (s, 5 H, C₅H₅), 4.20 (m, 1 H, Cp-H), 4.29 (m, 1 H, Cp-H), 4.60 (m, 1 H, Cp-H), 4.67 (m, 1 H, Cp-H), 5.01 (m, 1 H, Cp-H), 7.01-7.14 (m, 6 H, Ph), 7.82 (m, 2 H, Ph), 8.26 (m, 2 H, Ph) ppm. ¹¹B NMR (160 MHz, C₆D₆, 25 °C): $\delta = -34.07$ ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): $\delta =$ 17.6 (SCH₃), 68.7 (Cp), 68.8 (Cp), 69.9 (Cp), 70.4 (Cp), 70.9 (Cp), 71.8 (Cp), 71.6 (Cp), 71.8 (Cp), 72.6 (Cp-CO), 72.6 (Cp-CO), 75.6 $(Cp\text{-SCH}_3)$, 79.9 (d, $J_{CP} = 11.4 \text{ Hz}$, Cp-P), 128.0 (C_{Ar}), 129.9 (C_{Ar}), 130.5 (C_{Ar}), 133.7 (C_{Ar}), 132.9 (d, J_{CP} = 10.4 Hz, C_{Ar} -P), 134.1 (d, $J_{\rm CP} = 10.4 \, {\rm Hz}, \ C_{\rm Ar}$ -P), 194.5 (CO) ppm. MS (EI): m/z (%) = 630 $(12) [M^{+} + 2], 629 (30) [M^{+} + 1], 628 (92) [M^{+}], 626 (12), 614$ (13), 613 (31), 582 (22), 581 (65), 580 (13), 579 (22), 565 (17), 564 (47), 563 (100), 561 (13), 548 (14), 547 (14), 529 (17), 498 (21), 497 (26), 427 (34), 314 (11). HRMS (EI⁺): C₃₄H₃₂BFe₂OPS: calcd. 628.07032; found 628.07058.

 (S_p) -[2-(1-Boranato-1,1-diisopropylphosphanyl)ferrocenyl]- (S_p) -[2-(methylsulfanyl)ferrocenyl|methanone (7g): According to GP1, a solution of ketone 6a (444 mg, 1.00 mmol) was stirred with TMEDA (291 mg, 2.50 mmol) in toluene (40 mL) at room temperature. Following addition of sBuLi (0.92 mL, 1.3 m in hexane) the solution was treated with chlorodiisopropylphosphane (0.56 mL, 3.50 mmol). Subsequently BH₃·SMe complex (2.00 mL, 4.00 mmol) was added at 0 °C and the mixture was stirred for an additional 3 h. A saturated NH₄Cl solution was added and the organic phase was separated. Purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 8:1) provided the disubstituted ketone 7g as a red solid. Yield 333 mg (58%); m.p. 195 °C. R_f (pentane/diethyl ether, 4:1) = 0.34. $[a]_D^{25}$ = +611.7 (c = 0.35, CHCl₃). IR (KBr): $\tilde{v} = 3449$ (m), 2964 (m), 2915 (m), 2868 (m), 2367 (s), 2270 (m), 1620 (vs), 1437 (vs), 1385 (m), 1365 (w), 1332 (m), 1247 (s), 1219 (w), 1158 (m), 1114 (m), 1039 (s), 1003 (m), 878 (w), 824 (s), 771 (w), 685 (m), 665 (w), 562 (m), 495 (m), 477 (m) cm⁻¹. 1 H NMR (300 MHz, $C_{6}D_{6}$, 25 $^{\circ}$ C): δ = 0.98 $\{dd, {}^{3}J_{HH} = 6.9, {}^{4}J_{HP} = 13.3 \text{ Hz}, 3 \text{ H}, P[CH(CH_3)_2]_2\}, 1.21 \{dd,$ ${}^{3}J_{HH} = 6.9, {}^{4}J_{HP} = 15.7 \text{ Hz}, 3 \text{ H}, P[CH(CH_3)_2]_2\}, 1.40 \text{ {dd}}, {}^{3}J_{HH}$ = 7.1, ${}^{4}J_{HP}$ = 15.4 Hz, 3 H, P[CH(C H_3)₂]₂}, 1.54 {dd, ${}^{3}J_{HH}$ = 7.1, ${}^{4}J_{HP} = 16.3 \text{ Hz}, 3 \text{ H}, P[CH(CH_3)_2]_2\}, 2.04 \text{ (s, 3 H, SC}_{H_3}), 2.50$ {sept, ${}^{3}J_{HH} = 6.9 \text{ Hz}$, 1 H, 1 H, P[CH(CH₃)₂]₂}, 3.29 {sept, ${}^{3}J_{HH}$ = 7.1 Hz, 1 H, $P[CH(CH_3)_2]_2$ }, 3.98 (s, 5 H, C_5H_5), 4.08 (m, 1 H, Cp-H), 4.14 (s, 5 H, C_5H_5), 4.21 (m, 1 H, Cp-H), 4.30 (m, 1 H, Cp-H), 4.81 (m, 1 H, Cp-H), 5.12 (m, 1 H, Cp-H), 5.28 (m, 1 H, Cp-*H*) ppm. ¹¹B NMR (160 MHz, C₆D₆, 25 °C): $\delta = -41.46$ ppm. ¹³C NMR (75 MHz, C_6D_6): $\delta = 15.7$ (C- CH_3), 17.2 (C- CH_3), 17.4 (C-CH₃), 17.5 (C-CH₃), 18.8 (SCH₃), 22.3 [C(CH₃)₂], 23.5 [C-(CH₃)₂], 67.3 (*Cp*), 68.1 (*Cp*), 70.6 (*Cp*), 70.7 (*Cp*), 71.9 (*Cp*), 76.0 (Cp), 70.8 (Cp), 70.9 (Cp), 77.8 (Cp-CO), 81.7 (Cp-CO), 92.8 (Cp-SCH₃), 79.9 (d, ${}^{I}J_{CP} = 14.9 \text{ Hz}$, Cp-Pi-Pr), 198.0 (CO) ppm. ${}^{31}P$ NMR (202 MHz, C_6D_6 , 25 °C): $\delta = 40.09$ ppm. MS (EI): m/z (%) = 576 (19) $[M^{+} + 2]$, 574 (57) $[M^{+}]$, 573 (18), 561 (18), 560 (52), 545 (20), 518 (18), 517 (54), 497 (11), 496 (34), 495 (100), 494 (11), 493 (14), 480 (10), 429 (12), 427 (16), 359 (15). C₂₈H₃₆BFe₂OPS (574.136); calcd. C 58.58, H 6.32; found C 58.71, H 6.56.

 (S_n) -[2-(1-Boranato-1,1-dicyclohexylphosphanyl)ferrocenyl]- (S_n) -[2-(methylsulfanyl)ferrocenyl|methanone (7h): According to GP1, a solution of ketone 6a (333 mg, 0.75 mmol) was stirred with TMEDA (218 mg, 1.88 mmol) in toluene (30 mL) at room temperature. Following addition of sBuLi (0.69 mL, 1.3 m in hexane) the solution was treated with chlorodicyclohexylphosphane (0.44 mL, 1.95 mmol). Subsequently BH₃·SMe complex (2.00 mL, 4.00 mmol) was added at 0 °C and the mixture was stirred for an additional 3 h. A saturated NH₄Cl solution was added and the organic phase was separated. Purification of the crude product by column chromatography (silica gel, pentane/diethyl ether, 12:1) provided the disubstituted ketone 7h as a red solid. Yield 191 mg (39%); m.p. 92 °C. R_f (pentane/diethyl ether, 4:1) = 0.35. $[a]_D^{25}$ = +612.6 (c = 0.23, CHCl₃). IR (capillary): $\tilde{v} = 3449$ (m), 2964 (m), 2915 (m), 2868 (m), 2367 (s), 2270 (m), 1620 (vs), 1437 (vs), 1385 (m), 1365 (w), 1332 (m), 1247 (s), 1219 (w), 1158 (m), 1114 (m), 1039 (s), 1003 (m), 878 (w), 824 (s), 771 (w), 685 (m), 665 (w), 562 (m), 495 (m), 477 (m) cm⁻¹. 1 H NMR (300 MHz, $C_{6}D_{6}$, 25 $^{\circ}$ C): δ = 0.90–2.43 [m, 22 H, $P(C_6H_{11})_2$], 2.05 (s, 3 H, SCH_3), 3.98 (s, 5 H, C_5H_5), 4.05 (m, 1 H, Cp-H), 4.18 (m, 1 H, Cp-H), 4.22 (s, 5 H, C_5H_5), 4.33 (m, 1 H, Cp-H), 4.86 (m, 1 H, Cp-H), 5.12 (m, 1 H, Cp-H), 5.33 (m, 1 H, Cp-H) ppm. 11B NMR (160 MHz, C₆D₆, 25 °C): $\delta = -40.47$ ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): $\delta =$ 15.7 (SCH₃), 25.4 (Cy), 25.6 (Cy), 26.3 (Cy), 26.5 (Cy), 26.6 (Cy), 27.0 (Cy), 27.1 (Cy), 27.3 (Cy), 27.8 (Cy), 28.7 (Cy), 32.4 (d, J_{CP} = 15.4 Hz, PC_{Cv}), 32.8 (d, J_{CP} = 14.9 Hz, PC_{Cy}), 67.4 (*Cp*), 68.2 (Cp), 70.5 (Cp), 71.7 (Cp), 71.8 (Cp), 75.8 (Cp), 70.7 (Cp), 71.0 (Cp), 77.7 (Cp-CO), 79.7 $(d, J_{CP} = 16.1 \text{ Hz}, Cp\text{-PCy}_2)$, 82.1 (Cp-CO), 92.8 (*Cp*-SCH₃), 197.8 (*C*O) ppm. ³¹P NMR (202 MHz, C_6D_6 , 25 °C): $\delta = 31.54$ ppm. MS (EI): m/z (%) = 655 (11) [M⁻⁺ + 1], 654 (39) [M⁻⁺], 653 (10), 641 (26), 640 (59), 627 (17), 625 (44), 577 (40), 575 (100), 574 (14), 573 (13), 559 (13), 558 (14), 557 (34), 439 (21), 427 (14), 307 (11), 56 (12). C₃₄H₄₄BFe₂OPS (654.266): calcd. C 62.42, H 6.78; found C 62.51, H 7.11.

General Procedure for the Synthesis of Disubstituted Diferrocenylmethanes 8 (GP2): To a solution of LiAlH₄ (1.1 equiv.) in diethyl ether (10 mL/mmol) was slowly added a solution of disubstituted ketone 7 (1.0 equiv.) in diethyl ether (10 mL/mmol). After 30 min AlCl₃ (1.1 equiv.) in diethyl ether (10 mL/mmol) was added to the reaction mixture and stirring was continued for an additional 45 min. The reaction was quenched by the addition of H₂O (2 mL) and H₂SO₄ (2 mL, 6 m). The aqueous layer was extracted with diethyl ether (3×15 mL) and the combined organic extracts were washed with a saturated aqueous NaHCO₃ solution and brine and dried with MgSO₄. The crude product was purified by column chromatography affording either a yellow to orange oil or solid.

Bis(*S_p***)-[2-(methylsulfanyl)ferrocenyl|methane (8a):** According to GP2, to a solution of LiAlH₄ (4 mg, 0.09 mmol) in diethyl ether (5 mL) was added ketone 7c (38 mg, 0.08 mmol) in diethyl ether (5 mL). The reaction mixture was then treated with AlCl₃ (12 mg, 0.09 mmol). The product 8a was obtained by aqueous work-up and purification by column chromatography (silica gel, pentane/Et₂O, 4:1) as a yellow oil. Yield 32 mg (86%). $R_{\rm f}$ (pentane/ether, 4:1) = 0.91. [a] $_{\rm D}^{25}$ = -198.7 (c = 0.15, CHCl₃). IR (CHCl₃): \tilde{v} = 3093 (m), 2982 (m), 2919 (s), 2855 (w), 1425 (m), 1219 (m), 1106 (m), 1030 (m), 1001 (m), 820 (s), 757 (vs), 667 (w), 489 (s) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): δ = 2.01 (s, 6 H, SCH₃), 3.91 (d, J = 14.5 Hz, 2 H, CH₂), 3.96 (s, 2 H, Cp-H), 4.10 (s, 10 H, C₅H₅), 4.19 (m, 2 H, Cp-H), 4.42 (m, 2 H, Cp-H) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): δ = 20.8 (SCH₃), 27.8 (CH₂), 67.3 (Cp), 70.2 (Cp),

72.0 (*Cp*), 70.4 (*Cp*), 83.0 (*Cp*-CH₂), 90.8 (*Cp*-SCH₃) ppm. MS (EI): m/z (%) = 478 (17) [M⁻⁺ +2], 477 (36) [M⁻⁺ +1], 476 (100) [M⁻⁺], 474 (16) [M⁻⁺ -2], 429 (21), 348 (11), 139 (12). HRMS (EI⁺): $C_{23}H_{24}Fe_2S_2$: calcd. 476.00182; found 476.00188.

 (S_n) -[2-(4-Methylphenylsulfanyl)ferrocenyl]- (S_n) -[2-(methylsulfanyl)ferrocenyl]methane (8b): According to GP2, to a solution of LiAlH₄ (10 mg, 0.28 mmol) in diethyl ether (5 mL) was added ketone 7d (142 mg, 0.25 mmol) in diethyl ether (5 mL). The reaction mixture was then treated with AlCl₃ (35 mg, 0.28 mmol). The product 8b was obtained by aqueous work-up and purification by column chromatography (silica gel, pentane/Et₂O, 9:1) as an orange-yellow oil. Yield 130 mg (94%). R_f (pentane/diethyl ether, 4:1) = 0.84. $[a]_{\rm D}^{25} = -42.0 \ (c = 0.45, \text{ CHCl}_3). \ \text{IR (CHCl}_3): \ \tilde{v} = 3093 \ (\text{m}), \ 3012$ (m), 2980 (m), 2918 (m), 2865 (w), 1492 (s), 1424 (m), 1218 (m), 1185 (w), 1106 (s), 1087 (m), 1030 (m), 1001 (s), 806 (vs), 756 (vs), 667 (w), 488 (vs) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): δ = 1.99 (s, 3 H, C₆H₄CH₃), 2.08 (s, 3 H, SCH₃), 3.68 (m, 2 H, CH₂), 3.98 (s, 5 H, C_5H_5), 4.05 (m, 4 H, Cp-H), 4.13 (s, 5 H, C_5H_5), 4.32 (m, 1 H, Cp-H), 4.52 (m, 1 H, Cp-H), 6.78 (d, J = 8.2 Hz, 2 H, C₆H₄), 7.04 (d, J = 8.2 Hz, 2 H, C_6H_4) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 20.6$ (CH₃), 20.8 (SCH₃), 27.5 (CH₂), 67.1 (Cp), 68.7 (Cp), 69.0 (Cp), 70.7 (Cp), 71.0 (Cp), 71.1 (Cp), 70.3 (Cp), 70.7 (Cp), 72.3 (Cp-CH₂), 76.0 (Cp-CH₂), 90.0 (Cp-SCH₃), 92.6 (Cp- S^{p} Tol), 126.2 (C_{Ar}), 129.6 (C_{Ar}), 134.2 (SC_{Ar} -CH₃), 138.0 (SC_{Ar}) ppm. MS (EI): m/z (%) = 554 (16) [M⁻⁺ +2], 553 (37) [M⁻⁺ +1], 552 (100) [M⁻⁺], 550 (12). $C_{29}H_{28}Fe_2S_2$ (552.366): calcd. C 63.06, H 5.12; found C 62.94, H 5.23.

 (S_p) -[2-(Isopropylsulfanyl)ferrocenyl]- (S_p) -[2-(methylsulfanyl)ferrocenyl]methane (8c): According to GP2, to a solution of LiAlH₄ (5.6 mg, 0.14 mmol) in diethyl ether (5 mL) was added ketone 7e (178 mg, 0.25 mmol) in dry Et₂O (5 mL). The reaction mixture was then treated with AlCl₃ (35 mg, 0.28 mmol). The product 8c was obtained by aqueous work-up and purification by column chromatography (silica gel, pentane/Et₂O, 9:1) as an orange-yellow solid. Yield 52 mg (76%); m.p. 98 °C. R_f (pentane/diethyl ether, 4:1) = 0.88. $[a]_D^{25}$ = -67.8 (c = 0.32, CHCl₃). IR (CHCl₃): \tilde{v} = 3092 (m), 2959 (s), 2918 (s), 2862 (m), 1441 (m), 1424 (m), 1364 (w), 1241 (m), 1154 (w), 1106 (m), 1051 (w), 1030 (m), 1000 (s), 818 (vs), 756 (vs), 490 (vs) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): δ = 1.13 [d, ${}^{3}J_{HH} = 6.8 \text{ Hz}, 3 \text{ H}, \text{ SCH}(\text{C}H_{3})_{2}, 1.18 \text{ [d, } {}^{3}J_{HH} = 6.8 \text{ Hz}, 3 \text{ H},$ $SCH(CH_3)_2$, 2.01 (s, 3 H, SCH_3), 2.76 [sept, $^3J_{HH} = 6.8$ Hz, 1 H, $SCH(CH_3)_2$, 3.93 (m, 2 H, CH_2), 4.01 (s, 1 H, Cp-H), 4.08 (s, 5 H, C_5H_5), 4.12 (s, 5 H, C_5H_5), 4.18 (m, 2 H, C_7H_5), 4.30 (m, 1 H, Cp-H), 4.39 (m, 1 H, Cp-H), 4.47 (m, 1 H, Cp-H) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 20.7$ (SCH₃), 23.1 [CH(CH₃)₂], 23.8 $[CH(CH_3)_2]$, 27.8 (CH_2) , 40.1 $[CH(CH_3)_2]$, 67.1 (Cp), 67.7 (Cp), 70.3 (*Cp*), 70.9 (*Cp*), 71.8 (*Cp*), 75.2 (*Cp*), 70.4 (*Cp*), 70.6 (*Cp*), 78.7 (Cp-SCH₃), 83.4 (Cp-SiPr), 90.7 (Cp-CH₂), 97.7 (Cp-CH₂) ppm. MS (EI): m/z (%) = 505 (31) [M⁻⁺ +1], 504 (100) [M⁻⁺], 502 (12) $[M^{-+}-2]$, 414 (16), 348 (14), 293 (13). HRMS (EI⁺): $C_{25}H_{28}Fe_2S_2$: calcd. 504.03311; found 504.03311.

(S_p)-[2-(1-Boranato-1,1-diphenylphosphanyl)ferrocenyl]-(S_p)-[2-(methylsulfanyl)ferrocenyl]methane (8d): According to GP2, to a solution of LiAlH₄ (6.5 mg, 0.17 mmol) in diethyl ether (5 mL) was added the ketone 7f (97 mg, 0.15 mmol) in diethyl ether (5 mL). The reaction mixture was then treated with AlCl₃ (22 mg, 0.17 mmol). The product 8d was obtained by aqueous work-up and purification by column chromatography (silica gel, pentane/Et₂O, 12:1) as a yellow solid. Yield 88 mg (93%); m.p. 170 °C. R_f (pentane/ether, 4:1) = 0.46. [a] $_D^{25}$ = -157.0 (c = 0.23, CHCl₃). IR (KBr): \tilde{v} = 3616 (w), 3434 (vs), 3081 (w), 2925 (w), 2396 (m), 1637 (m), 1438 (w), 1384 (m), 1106 (m), 1061 (m), 821 (m), 739 (m), 696 (m), 640 (w), 508

(w), 484 (m) cm⁻¹. 1 H NMR (300 MHz, $C_{6}D_{6}$, 25 $^{\circ}$ C): δ = 1.95 (s, 3 H, SCH₃), 3.29 (m, 1 H, Cp-H), 3.57 (m, 1 H, Cp-H), 3.85 (m, 2 H, CH_2), 4.04 (m, 1 H, Cp-H), 4.14 (s, 5 H, C_5H_5), 4.22 (m, 1 H, Cp-H), 4.45 (s, 5 H, C_5H_5), 5.15 (m, 1 H, Cp-H), 6.30 (m, 1 H, Cp-H), 6.78-7.04 (m, 6 H, Ph), 7.30 (m, 2 H, Ph), 7.75 (m, 2 H, *Ph*) ppm. ¹¹B NMR (160 MHz, C_6D_6 , 25 °C): $\delta = -35.67$ ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 20.7$ (SCH₃), 51.3 (CH₂), 66.9 (*Cp*), 67.1 (*Cp*), 67.9 (*Cp*), 68.7 (*Cp*), 71.4 (*Cp*), 71.7 (*Cp*), 77.7 (*Cp*-SCH₃), 85.8 (*Cp*-PPh₂), 86.9 (*Cp*-CH₂), 94.0 (*Cp*-CH₂), 130.3 (*C*_{Ar}), 133.0 (C_{Ar}), 133.2 (C_{Ar}), 134.0 (C_{Ar}), 134.1 (C_{Ar}), 136.2 (C_{Ar} -P), 141.9 (C_{Ar} -P) ppm. ³¹P NMR (121 MHz, C_6D_6 , 25 °C): δ = 16.43 ppm. MS (EI): m/z (%) = 630 (10) [M^{·+} +2], 614 (19) [M^{·+} -BH₃], 567 (10), 492 (20), 477 (11), 447 (14), 446 (46), 445 (100), 443 (15), 325 (11), 324 (37), 246 (11), 245 (12), 223 (21), 215 (19), 183 (12), 139 (20), 121 (10), 66 (26), 65 (18), 60 (16), 57 (15), 56 (13), 55 (17), 45 (18). HRMS (EI⁺): $C_{34}H_{34}BFe_2PS - BH_3 =$ C₃₄H₃₁Fe₂PS: calcd. 614.05829; found 614.05872.

 (S_p) -[2-(1-Boranato-1,1-diisopropylphosphanyl)ferrocenyl]- (S_p) -[2-(methylsulfanyl)ferrocenyl|methane (8e): According to GP2, to a solution of LiAlH₄ (11 mg, 0.28 mmol) in diethyl ether (5 mL) was added the ketone 7g (144 mg, 0.25 mmol) in diethyl ether (5 mL). The reaction mixture was then treated with AlCl₃ (37 mg, 0.28 mmol). The product 8e was obtained by aqueous work-up and purification by column chromatography (silica gel, pentane/Et₂O, 12:1) as an orange-yellow solid. Yield 116 mg (83%); m.p. 162 °C. $R_{\rm f}$ (pentane/ether, 4:1) = 0.64. $[a]_{\rm D}^{25}$ = +6.5 (c = 0.20, CHCl₃). IR (KBr): $\tilde{v} = 3890$ (m), 3856 (m), 3841 (w), 3712 (w), 3691 (m), 3676 (m), 3652 (m), 3631 (m), 3444 (s), 3090 (m), 2967 (s), 2912 (s), 2873 (s), 2395 (s), 2311 (s), 2336 (s), 2254 (w), 1655 (w), 1638 (m), 1464 (m), 1425 (m), 1410 (w), 1385 (m), 1309 (w), 1247 (m), 1229 (m), 1164 (m), 1144 (w), 1106 (m), 1067 (s), 1033 (s), 998 (m), 971 (w), 891 (w), 839 (s), 810 (s), 749 (m), 618 (m), 679 (m), 630 (m), 575 (m), 512 (m), 486 (vs) cm⁻¹. 1 H NMR (500 MHz, C_6D_6 , 25 $^{\circ}$ C): δ = 0.95 {dd, ${}^{3}J_{HH}$ = 7.3, ${}^{3}J_{HP}$ = 13.6 Hz, 3 H, P[CH(C H_{3})₂]₂}, 1.13 {dd, ${}^{3}J_{HH} = 7.0$, ${}^{3}J_{HP} = 14.2 \text{ Hz}$, 3 H, P[CH(C H_3)₂]₂}, 1.17 {dd, ${}^{3}J_{HH} = 7.3$, ${}^{3}J_{HP} = 13.7$ Hz, 3 H, P[CH(C H_{3})₂]₂}, 1.32 {dd, ${}^{3}J_{HH}$ = 7.0, ${}^{3}J_{HP}$ = 14.0 Hz, 3 H, P[CH(C H_3)₂]₂}, 2.00 {m, 2 H, $P[CH(CH_3)_2]_2$, 2.05 (s, 3 H, SCH_3), 3.89 (m, 2 H, Cp-H), 3.92 (s, 2 H, CH₂), 3.98 (m, 1 H, Cp-H), 4.07 (s, 5 H, C₅H₅), 4.15 (s, 1 H, Cp-H), 4.26 (s, 5 H, C₅H₅), 4.32 (s, 1 H, Cp-H), 4.49 (s, 1 H, Cp-*H*) ppm. ¹¹B NMR (160 MHz, C₆D₆, 25 °C): $\delta = -40.93$ ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 15.5 [CH(CH_3)_2]$, 16.5 [CH(CH₃)₂], 16.6 [CH(CH₃)₂], 17.2 [CH(CH₃)₂], 18.8 (SCH₃), 21.3 [d, $J_{CP} = 35.0 \text{ Hz}$, $PCH(CH_3)_2$], 24.3 [d, $J_{CP} = 32.6 \text{ Hz}$, PCH-(CH₃)₂], 27.3 (CH₂), 65.8 (Cp), 67.5 (Cp), 67.6 (Cp), 68.4 (Cp), 69.2 (*Cp*), 72.0 (*Cp*), 69.2 (*Cp*), 70.0 (*Cp*), 72.1 (*Cp*-CH₂), 83.4 (*Cp*-CH₂), 88.0 (*Cp*-SCH₃), 90.8 (d, $J_{CP} = 10.3 \text{ Hz}$, *Cp*-P*i*Pr) ppm. ³¹P NMR (121 MHz, C_6D_6 , 25 °C): $\delta = 32.22$ ppm. MS (EI): m/z (%) = $562 (11) [M^{+} + 2], 562 (34) [M^{+} + 1], 560 (100) [M^{+}], 559 (18)$ $[M^{+} - 1]$, 558 (18) $[M^{+} - 2]$, 547 (12), 546 (37) $[M^{+} - BH_3]$, 533 (10), 532 (31), 531 (98), 529 (13), 503 (20), 500 (34), 499 (100), 497 (14), 481 (11), 413 (20), 379 (23), 378 (70), 348 (12), 347 (14), 315 (15), 314 (15), 293 (14), 292 (28), 291 (14), 240 (15). C₂₈H₃₈BFe₂PS (560.153): calcd. C 60.04, H 6.84; found C 59.75, H 6.65.

 (S_p) -[2-(1-Boranato-1,1-dicyclohexylphosphanyl)ferrocenyl]- (S_p) -[2-(methylsulfanyl)ferrocenyl]methane (8f): According to GP2, to a solution of LiAlH₄ (6.3 mg, 0.17 mmol) in diethyl ether (5 mL) was added the ketone 7h (98 mg, 0.15 mmol) in diethyl ether (5 mL). The reaction mixture was then treated with AlCl₃ (22 mg, 0.17 mmol). The product 8f was obtained by aqueous workup and purification by column chromatography (silica gel, pentane/ Et₂O, 20:1) as a yellow solid. Yield 77 mg (80%); m.p. 162 °C. R_f (pentane/ether, 4:1) = 0.91. $[a]_D^{25} = +10.3$ (c = 0.30, CHCl₃). IR (KBr):



 $\tilde{v} = 3905$ (m), 3856 (w), 3713 (w), 3690 (m), 3676 (m), 3652 (m), 3631 (m), 3436 (s), 3092 (w), 2928 (vs), 2849 (s), 2370 (m), 2338 (m), 1654 (w), 1637 (w), 1446 (m), 1384 (m), 1167 (m), 1106 (m), 1061 (m), 1001 (m), 888 (w), 836 (w), 817 (s), 627 (w), 587 (w), 487 (m) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 0.90-2.53$ (m, 22 H, C_6H_{11}), 2.06 (s, 3 H, SCH_3), 3.92 (d, J = 2.5 Hz, 2 H, CH_2), 4.03 (m, 2 H, Cp-H), 4.10 (s, 5 H, C₅H₅), 4.18 (m, 1 H, Cp-H), 4.27 (m, 1 H, Cp-H), 4.30 (s, 5 H, C_5H_5), 4.46 (m, 1 H, Cp-H), 4.59 (m, 1 H, Cp-*H*) ppm. ¹¹B NMR (160 MHz, C₆D₆, 25 °C): δ = -40.24 ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): $\delta = 20.3$ (SCH₃), 26.3 (C_{Cv}H₂), 26.4 (C_{Cv}H₂), 27.1 (C_{Cv}H₂), 27.2 (C_{Cv}H₂), 27.2 $(C_{\text{Cy}}\text{H}_2)$, 27.5 $(C_{\text{Cy}}\text{H}_2)$, 27.7 $(C_{\text{Cy}}\text{H}_2)$, 27.7 $(C_{\text{Cy}}\text{H}_2)$, 28.2 $(C_{\text{Cy}}\text{H}_2)$, 28.3 ($C_{Cv}H_2$), 28.9 (CH_2), 33.4 (d, J_{CP} = 33.8 Hz, $PC_{Cv}H$), 35.6 (d, $J_{\text{CP}} = 32.1 \text{ Hz}, PC_{\text{Cy}}\text{H}), 67.3 (Cp), 69.0 (Cp), 69.0 (Cp), 70.1 (Cp),$ 71.1 (Cp), 71.6 (Cp), 70.6 (Cp), 71.4 (Cp), 72.8 (Cp-CH₂), 84.5 (Cp-CH₂), 90.1 (d, J_{CP} = 9.1 Hz, Cp-PCy₂) ppm. ³¹P NMR (121 MHz, C_6D_6 , 25 °C): $\delta = 25.81$ ppm. MS (EI): m/z (%) = 642 (24) [M⁻⁴ $+2],\ 641\ (11)\ [M^{\cdot+}\ +1],\ 640\ (64)\ [M^{\cdot+}],\ 639\ (21)\ [M^{\cdot+}\ -1],\ 626\ (16)$ $[M^{-+} - BH_3]$, 612 (31), 611 (76), 609 (10), 580 (39), 579 (100), 577 (11), 459 (11), 458 (18), 413 (13), 393 (12), 348 (13), 347 (13), 315 (12), 314 (12), 293 (21), 292 (16), 291 (11), 280 (18). C₃₅H₃₂BFe₂PS (640.282): calcd. C 63.78, H 7.24; found C 63.50, H 7.23.

General Procedure for the Synthesis of *tert*-Alcohols 13 (GP3): To a solution of monosubstituted diferrocenylketone 6 in toluene (20 mL/mmol) was added TMEDA (4.0 equiv.) and the mixture was stirred for 15 min. The reaction mixture was cooled to -78 °C and a phenyllithium solution (2.0 equiv. 2 m in cyclohexane/ether, 7:13) was added dropwise over a period of 3 h. The reaction was quenched by the addition of saturated aqueous NH₄Cl solution. The organic layer was washed with brine and dried with MgSO₄. The crude product 13 was purified by column chromatography to afford either a yellow or orange solid.

Ferrocenyl- (R_p) -(2-methylferrocenyl)-phenyl-(S)-methanol (13a): According to GP3, TMEDA (56 mg, 0.48 mmol) was added to a solution of ketone 6e (50 mg, 0.12 mmol) in toluene (10 mL). The reaction mixture was cooled down to - 78 °C, treated with phenyllithium (0.12 mL, 0.24 mmol) and stirred for 3 h. Aqueous work-up and purification by column chromatography (silica gel, pentane/ Et₂O, 12:1) provided the alcohol **13a** as a yellow solid. Yield 58 mg (99%); m.p. 142 °C. R_f (pentane/ether, 4:1) = 0.74. $[a]_D^{25}$ = -239.1 $(c = 0.55, \text{CHCl}_3)$. IR (CHCl₃): $\tilde{v} = 3526 \text{ (m)}$, 3091 (m), 3008 (m), 2924 (m), 2856 (m), 1491 (m), 1446 (m), 1413 (m), 1379 (m), 1345 (m), 1328 (m), 1220 (m), 1168 (w), 1107 (s), 1051 (m), 1033 (m), 1005 (s), 878 (m), 818 (vs), 756 (vs), 703 (s), 668 (w), 520 (m), 845 (vs) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 1.69$ (s, 3 H, CH₃), 3.39 (m, 1 H, OH), 3.73 (m, 2 H, Cp-H), 3.78 (m, 1 H, Cp-H), 3.83 (m, 1 H, Cp-H), 3.88 (m, 1 H, Cp-H), 3.91 (m, 1 H, Cp-H), 4.02 (s, 5 H, C_5H_5), 4.04 (s, 5 H, C_5H_5), 4.58 (m, 1 H, C_7H_5), 7.06–7.23 (m, 3 H, Ph), 7.69 (m, 2 H, Ph) ppm. ¹³C NMR (75 MHz, C_6D_6 25 °C): $\delta = 14.4$ (CH₃), 65.0 (Cp), 66.5 (Cp), 66.9 (Cp), 67.4 (Cp), 69.3 (Cp), 70.1 (Cp), 71.9 (Cp), 68.1 (Cp), 68.5 (*Cp*), 73.2 [*C*(OH)Ph], 82.0 (*Cp*-CH₃), 98.0 [*Cp*-C(OH)Ph], 98.5 [Cp-C(OH)Ph], 125.6 (C_{Ar}) , 126.0 (C_{Ar}) , 126.1 (C_{Ar}) , 147.4 $[C_{Ar}]$ C(OH)] ppm. MS (EI): m/z (%) = 491 (31) [M⁻⁺ + 1], 490 (100) [M^{·+}], 488 (12), 352 (89), 350 (14). HRMS (EI⁺): C₂₈H₂₆Fe₂O: calcd. 490.06824; found 490.06840.

 (R_p) -[2-Benzhydrylferrocenyl]-ferrocenyl-phenyl-(S)-methanol (13b): According to GP3, TMEDA (256 mg, 2.20 mmol) was added to a solution of ketone 6d (320 mg, 0.55 mmol) in toluene (10 mL). The reaction mixture was cooled down to -78 °C, treated with phenyllithium (0.55 mL, 1.10 mmol) and stirred for 1 h. Following addition of TMSCl (119 mg, 1.10 mmol), stirring was continued for

an additional 1 h. Finally PhLi (0.55 mL, 1.10 mmol) was added and the solution was warmed up to room temp. overnight. NH₄F solution was added and stirring continued for an additional 2 h. The phases were separated and the organic layer was washed with brine. Purification by column chromatography (silica gel, pentane/ ether, 9:1) provided the alcohol 13b as an orange solid. Yield 152 mg (43%); m.p. 67 °C. R_f (pentane/ether, 4:1) = 0.83. $[a]_D^{25}$ = -305.5 (c = 0.31, CHCl₃). IR (CHCl₃): \tilde{v} = 3514 (w), 3086 (w), 3060 (w), 3026 (m), 1493 (m), 1450 (w), 1219 (m), 1107 (m), 1078 (w), 1051 (m), 1031 (m), 1004 (m), 820 (m), 757 (vs), 700 (s), 524 (w), 485 (m) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 3.65$ (m, 1 H, OH), 3.73 (m, 1 H, Cp-H), 3.78 (s, 5 H, C_5H_5), 4.92 (m, 2 H, Cp-H), 4.05 (s, 5 H, C_5H_5), 4.10 (m, 1 H, Cp-H), 4.13 (m, 1 H, Cp-H), 4.56 (m, 1 H, Cp-H), 5.38 (m, 1 H, Cp-H), 6.59 (s, 1 H, Ph₂CH), 6.70–7.12 (m, 9 H, Ph), 7.43 (m, 6 H, Ph) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 47.5$ (CHPh₂), 65.1 (Cp), 65.8 (Cp), 66.6 (*Cp*), 67.0 (*Cp*), 68.3 (*Cp*), 68.6 (*Cp*), 69.8 (*Cp*), 68.2 (*Cp*), 68.6 (Cp), 73.2 [C(OH)Ph], 89.1 (Cp-CHPh₂), 97.4 [Cp-C(OH)Ph], 100.9 [Cp-C(OH)Ph], 124.2 $(C_{Ar}\text{-}H)$, 125.2 $(C_{Ar}\text{-}H)$, 125.4 $(C_{Ar}\text{-}H)$, 125.9 $(C_{Ar}\text{-H})$, 125.9 $(C_{Ar}\text{-H})$, 126.4 $(C_{Ar}\text{-H})$, 126.5 $(C_{Ar}\text{-H})$, 128.0 $(C_{Ar}\text{-H})$ H), 128.7 (C_{Ar} -H), 143.2 (C_{Ar} -CH), 143.6 (C_{Ar} -CH), 146.7 [C_{Ar} -C(OH)] ppm. MS (EI): m/z (%) = 644 (M^{·+}+2, 11), 643 (M^{·+}+1, 43), 642 (M⁻⁺, 10), 640 (11), 505 (16), 504 (42), 428 (15), 428 (45), 337 (31), 321 (15), 215 (11). C₄₀H₃₄Fe₂O (642.402): calcd. C 74.79, H 5.33; found C 74.42, H 5.29.

Ferrocenyl- (R_n) -[2-(diphenylhydroxymethyl)ferrocenyl]-phenyl-(S)methanol (13c): According to GP3, TMEDA (232 mg, 2.00 mmol) was added to a solution of ketone 6f (290 mg, 0.50 mmol) in toluene (10 mL). The reaction mixture was cooled down to -78 °C, treated with phenyllithium (0.50 mL, 1.00 mmol) and stirred for 1 h. Following addition of TMSCl (109 mg, 1.00 mmol), stirring was continued for an additional 1 h. Finally PhLi (0.50 mL, 1.00 mmol) was added and the solution was warmed up to room temp. overnight. NH₄F solution was added and stirring continued for an additional 2 h. The phases were separated and the organic layer was washed with brine. Purification by column chromatography (silica gel, pentane/ether, 6:1) provided the alcohol 13c as a yellow solid. Yield 240 mg (73%); m.p. 119 °C. R_f (pentane/ether, 4:1) = 0.35. $[a]_D^{25} = -132.8$ (c = 0.29, CHCl₃). IR (CHCl₃): $\tilde{v} = 3907$ (w), 3856 (w), 3691 (w), 3677 (w), 3652 (w), 3398 (s), 3086 (w), 3057 (m), 3024 (w), 2953 (m), 2924 (m), 2854 (m), 1656 (m), 1638 (m), 1600 (m), 1492 (m), 1447 (m), 1411 (m), 1385 (w), 1333 (w), 1234 (w), 1220 (w), 1168 (m), 1108 (m), 1057 (m), 1024 (m), 1003 (m), 888 (w), 818 (s), 753 (s), 737 (s), 700 (vs), 528 (m), 488 (s) cm⁻¹. ¹H NMR (300 MHz, CDCl₃, 25 °C): δ = 3.70 (m, 1 H, O*H*), 3.84 (m, 2 H, Cp-H), 3.93 (s, 5 H, C₅H₅), 4.00 (m, 1 H, Cp-H), 4.13 (m, 1 H, Cp-H), 4.21 (s, 5 H, C_5H_5), 4.28 (m, 1 H, Cp-H), 4.55 (m, 1 H, Cp-H), 4.71 (m, 1 H, Cp-H), 6.66–7.32 (m, 13 H, C_6H_5), 7.46 (m, 2 H, Ph), 9.35 (s, 1 H, Ph₂COH) ppm. ¹³C NMR (75 MHz, CDCl₃, 25 °C): δ = 64.9 (*Cp*), 66.3 (*Cp*), 67.7 (*Cp*), 68.0 (Cp), 70.1 (Cp), 72.7 (Cp), 73.1 (Cp), 68.6 (Cp), 69.8 (Cp), 75.6 [C(OH)Ph], 77.6 [Cp-C(OH)Ph₂], 93.3 [Cp-C(OH)Ph], 94.8 [Cp-C(OH)Ph], 98.4 [$C(OH)Ph_2$], 125.5 (C_{Ar}), 125.8 (C_{Ar} -H), 126.1 $(C_{Ar}-H)$, 126.2 $(C_{Ar}-H)$, 126.6 $(C_{Ar}-H)$, 126.8 $(C_{Ar}-H)$, 126.9 $(C_{Ar}-H)$ H), 126.9 (C_{Ar} -H), 127.5 (C_{Ar} -H), 144.0 (C_{Ar} -C), 146.2 (C_{Ar} -C), 146.6 (C_{Ar} -C) ppm. MS (EI): m/z (%) = 660 (M⁻⁺+2, 13), 659 $(M^{+}+1, 49), 658 (M^{+}, 100), 656 (15), 641 (30), 640 (61), 520 (12),$ 502 (11), 438 (10), 437 (32), 426 (16), 383 (14), 382 (50), 337 (12), 329 (13), 305 (14), 304 (12), 303 (23), 302 (12), 291 (10), 290 (22), 289 (16), 215 (11). HRMS (EI⁺): C₄₀H₃₄Fe₂O₂: calcd. 658.12575; found 658.12583.

Ferrocenyl- (S_p) -[2-(methylsulfanyl)ferrocenyl]-phenyl-(S)-methanol (13d): According to GP3, TMEDA (349 mg, 3.00 mmol) was added

to a solution of ketone **6b** (333 mg, 0.75 mmol) in toluene (10 mL). The reaction mixture was cooled down to -78 °C, treated with phenyllithium (0.75 mL, 1.50 mmol) and stirred for 3 h. Aqueous work-up and purification by column chromatography (silica gel, pentane/Et₂O, 20:1) provided the alcohol **13d** as a yellow solid. Yield 340 mg (87%); m.p. 93 °C. R_f (pentane/ether, 4:1) = 0.79. $[a]_{D}^{25} = +75.6$ (c = 0.25, CHCl₃). IR (CHCl₃): $\tilde{v} = 3929$ (w), 3443 (m), 3094 (m), 3058 (m), 3008 (m), 2921 (m), 2855 (w), 1770 (w), 1599 (w), 1490 (m), 1460 (m), 1446 (m), 1413 (m), 1391 (s), 1361 (m), 1335 (m), 1311 (m), 1223 (m), 1164 (m), 1107 (s), 1051 (s), 1037 (s), 1020 (s), 1003 (s), 971 (w), 882 (m), 819 (vs), 741 (s), 704 (s), 688 (m), 667 (m), 573 (m), 529 (s), 487 (s), 456 (w) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 1.21$ (s, 3 H, CH_3), 3.69 (m, 1 H, OH), 3.80 (m, 2 H, Cp-H), 3.95 (m, 1 H, Cp-H), 4.11 (m, 1 H, Cp-H), 4.16 (m, 1 H, Cp-H), 4.19 (s, 5 H, C_5H_5), 4.27 (s, 5 H, C_5H_5), 4.80 (m, 1 H, Cp-H), 5.17 (m, 1 H, Cp-H), 7.03–7.15 (m, 3 H, Ph), 7.62 (m, 2 H, Ph) ppm. 13C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 18.7 \text{ (SCH}_3), 66.2 \text{ (Cp)}, 66.3 \text{ (Cp)}, 66.4 \text{ (Cp)}, 66.9 \text{ (Cp)}, 68.1$ (*Cp*), 71.5 (*Cp*), 74.7 (*Cp*), 68.3 (*Cp*), 69.7 (*Cp*), 71.3 [*C*(OH)Ph], 74.9 (*Cp*-SCH₃), 94.6 [*Cp*-C(OH)Ph], 103.7 [*Cp*-C(OH)Ph], 125.7 $(C_{Ar}-H)$, 126.2 $(C_{Ar}-H)$, 126.3 $(C_{Ar}-H)$, 147.9 $(C_{Ar}-C)$ ppm. MS (EI): m/z (%) = 524 (10) [M⁺⁺ + 2], 523 (30) [M⁺⁺ + 1], 522 (95) $[M^{+}]$, 520 (14), 385 (24), 384 (100), 369 (110), 338 (16), 337 (72), 336 (12), 261 (12), 216 (23), 215 (56). C₂₈H₂₆Fe₂OS (522.272): calcd. C 64.39, H 5.02; found C 63.67, H 4.91.

Ferrocenyl- (S_n) -[2-(4-methylphenylsulfanyl)ferrocenyl]-phenyl-(S)methanol (13e): According to GP3, TMEDA (349 mg, 3.00 mmol) was added to a solution of ketone 6a (390 mg, 0.75 mmol) in toluene (10 mL). The reaction mixture was cooled down to -78 °C, treated with phenyllithium (0.75 mL, 1.50 mmol) and stirred for 3 h. Aqueous work-up and purification by column chromatography (silica gel, pentane/ether, 20:1) provided the alcohol 13e as a yellow solid. Yield 395 mg (88%); m.p. 106 °C. R_f (pentane/ether, 4:1) = 0.87. $[a]_D^{25} = +53.1$ (c = 0.26, CHCl₃). IR (KBr): $\tilde{v} = 3856$ (w), 3843 (w), 3676 (m), 3439 (vs), 2926 (w), 1702 (w), 1686 (w), 1637 (m), 1596 (m), 1562 (w), 1491 (m), 1458 (w), 1443 (w), 1385 (s), 1359 (w), 1223 (w), 1211 (w), 1158 (w), 1107 (m), 1086 (w), 1044 (m), 1018 (m), 1003 (m), 989 (m), 816 (s), 803 (s), 741 (s), 702 (m), 539 (w), 524 (m), 485 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): δ = 1.97 (s, 3 H, $C_6H_4CH_3$) 3.75 (m, 1 H, OH), 3.84 (m, 1 H, Cp-H), 3.90 (m, 1 H, Cp-H), 3.95 (m, 1 H, Cp-H), 4.11 (s, 5 H, C_5H_5), 4.13 (m, 1 H, Cp-H), 4.23 (m, 1 H, Cp-H), 4.28 (s, 5 H, C₅H₅), 4.81 (m, 1 H, Cp-H), 5.02 (m, 1 H, Cp-H), 6.54 (m, 4 H, C₆H₄), 6.88 (m, 3 H, Ph), 7.42 (m, 2 H, Ph) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 19.8$ (Ph-CH₃), 66.5 (Cp), 66.7 (Cp), 67.1 (Cp), 68.1 (Cp), 69.4 (Cp), 71.7 (Cp), 75.8 (Cp), 68.3 (Cp), 70.1 (Cp), 71.0 [C(OH)Ph], 75.1 (Cp-S-pTol), 94.7 [Cp-C(OH)Ph], 102.0 [Cp-C(OH)Ph], 125.1 (C_{Ar} -H), 125.8 (C_{Ar} -H), 126.1 (C_{Ar} -H), 128.2 $(C_{Ar}-H)$, 133.4 $(C_{Ar}-C)$, 133.7 $(C_{Ar}-S)$, 146.4 $[C_{Ar}-C(OH)]$ ppm. MS (EI): m/z (%) = 599 (25) [M⁻⁺ +1], 597 (69) [M⁻⁺ -1], 461 (24), 460 (82), 338 (21), 337 (100), 305 (20), 216 (11), 215 (43). C₃₄H₃₀Fe₂OS (598.37): calcd. C 68.25, H 5.05; found C 67.92, H 5.19.

Ferrocenyl-(S_p)-[2-(isopropylsulfanyl)ferrocenyl]-phenyl-methanol (13f): According to GP3, TMEDA (153 mg, 1.32 mmol) was added to a solution of ketone **6b** (162 mg, 0.33 mmol) in toluene (10 mL). The reaction mixture was cooled down to -78 °C, treated with phenyllithium (0.33 mL, 0.66 mmol) and stirred for 3 h. Aqueous work-up and purification by column chromatography (silica gel, pentane/ether, 20:1) provided the alcohol **13f** as a yellow solid. Yield 135 mg (72%); m.p. 86 °C. R_f (pentane/ether, 4:1) = 0.91. [a] $_2^{D5}$ = -6.8 (c = 0.28, CHCl $_3$). IR (KBr): \tilde{v} = 3675 (w), 3434 (s), 3094 (w), 2958 (m), 2922 (m), 2860 (w), 1702 (w), 1637 (w), 1460 (w), 1445 (m), 1386 (m), 1363 (m), 1243 (w), 1158 (w), 1106 (m),

1041 (m), 1021 (w), 1001 (m), 851 (w), 819 (s), 746 (m), 706 (m), 518 (w), 488 (s), 470 (m) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): $\delta = 0.80$ [dd, J = 6.5/3.3 Hz, 6 H, CH(C H_3)₂], 1.26 [sept., J =6.5 Hz, 1 H, CH(CH₃)₂], 3.67 (m, 1 H, OH), 3.81 (m, 1 H, Cp-H), 3.85 (m, 1 H, Cp-H), 3.95 (m, 1 H, Cp-H), 4.16 (m, 2 H, Cp-H), 4.18 (s, 5 H, C_5H_5), 4.28 (s, 5 H, C_5H_5), 4.81 (m, 1 H, Cp-H), 5.38 (m, 1 H, Cp-H), 7.01-7.14 (m, 3 H, Ph), 7.57 (m, 2 H, Ph) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): δ = 21.03 (SCH-CH₃), 22.59 (SCH-CH₃), 37.06 [SCH(CH₃)₂], 66.32 (Cp), 66.44 (Cp), 66.86 (Cp), 68.12 (Cp), 71.77 (Cp), 73.36 (Cp), 76.11 (Cp), 68.31 (Cp), 69.88 (*Cp*), 71.68 [*C*(OH)Ph], 75.00 (*Cp*-S-*i*Pr), 94.60 [*Cp*-C(OH) Ph], 103.02 [Cp-C(OH)Ph], 125.63 (C_{Ar}-H), 126.13 (C_{Ar}-H), 126.24 $(C_{Ar}-H)$, 148.35 $[C_{Ar}-C(OH)]$ ppm. MS (EI): m/z (%) = 551 (35) $[M^{+} + 1]$, 550 (100) $[M^{+}]$, 548 (12), 412 (96), 370 (16), 369 (66), 337 (18), 275 (11), 216 (10), 215 (29), 57 (14), 45 (14). HRMS (EI⁺): C₃₀H₃₀Fe₂OS: calcd. 550.07161; found 550.07154.

General Procedure for the Synthesis of Chiral Diferrocenyl N,S-Ligands 14 (GP4): To a solution of tert-alcohol 13 (1.0 equiv.) in diethyl ether (20 mL/mmol) was added 54% HBF₄·Et₂O (0.75–1.00 mL/mmol). The dark precipitate was filtered, washed with diethyl ether and dissolved in CH₂Cl₂. Treatment of the solution with Me₂NH gas resulted in the mixture turning orange. The reaction was quenched with 1.0 M NaOH and the organic layer was washed with brine and dried with MgSO₄ to afford the desired diferrocenylamine 14 as either an orange oil or solid.

(S)-{Ferrocenyl- (S_p) -[2-(methylsulfanyl)ferrocenyl]-phenyl-methyl}dimethylamine (14a): According to GP4, alcohol 13d (50 mg, 0.12 mmol) was treated with HBF₄·Et₂O (0.2 mL, 1.45 mmol) in diethyl ether (6 mL). The precipitate was isolated and reacted with Me₂NH gas. Aqueous-work up provided the product 14a as an orange oil. Yield 157 mg (95%). $[a]_D^{25} = -27.1$ (c = 0.07, CHCl₃). IR (KBr): $\tilde{v} = 3856$ (w), 3677 (m), 3653 (m), 3631 (m), 3450 (m), 3089 (m), 2965 (m), 2921 (m), 2859 (m), 2823 (m), 2780 (m), 1442 (m), 1385 (m), 1262 (m), 1222 (w), 1106 (s), 1042 (s), 1003 (s), 816 (vs), 747 (m), 705 (m), 675 (w), 542 (w), 491 (m) cm⁻¹. ¹H NMR (300 MHz, CDCl₃, 25 °C): δ = 2.40 (s, 3 H, CH₃), 3.64 [m, 6 H, N(CH₃)₂], 3.90 (m, 3 H, Cp-H), 4.12 (m, 2 H, Cp-H), 4.21 (s, 5 H, C_5H_5), 4.28 (m, 2 H, Cp-H), 4.41 (s, 5 H, C_5H_5), 7.15 (m, 1 H, Ph), 7.27 (m, 2 H, Ph), 7.47 (m, 2 H, Ph) ppm. ¹³C NMR (75 MHz, CDCl₃, 25 °C): $\delta = 17.4$ (SCH₃), 40.5 [N(CH₃)₂], 63.0 (Cp), 66.2 (*Cp*), 66.6 (*Cp*), 68.8 (*Cp*), 69.5 (*Cp*), 70.5 (*Cp*), 71.2 (*Cp*), 70.0 (*Cp*), 70.2 (*Cp*), 72.1 (*Cp*-SCH₃), 80.2 (*Cp*-CNPh), 87.5 (*Cp*-CNPh), $126.2 (C_{Ar})$, $126.6 (C_{Ar})$, $130.1 (C_{Ar})$, $133.8 [C_{Ar}$ -C(NMe₂)] ppm. MS (EI): m/z (%) = 550 (12) [M⁻⁺ + 1], 549 (29) [M⁻⁺], 506 (13), 505 (30), 385 (24), 384 (95), 369 (15), 364 (11), 338 (25), 337 (97), 336 (18), 319 (24), 318 (100), 216 (31), 215 (83). HRMS (EI⁺): C₃₀H₃₁Fe₂NS: calcd. 549.08760; found 549.08752.

(S)-{Ferrocenyl-(S_p)-[2-(4-methylphenylsulfanyl)ferrocenyl]-phenylmethyl}dimethylamine (14b): According to GP4, alcohol 13e (120 mg, 0.20 mmol) was treated with HBF₄·Et₂O (0.2 mL, 1.45 mmol) in diethyl ether (5 mL). The precipitate was isolated and reacted with Me₂NH gas. Aqueous-work up provided the product 14b as an orange solid. Yield 123 mg (98%); m.p. 92 °C. [a] $_D^{25}$ = -396.5 (c = 0.31, CHCl₃). IR (CHCl₃): \tilde{v} = 3060 (m), 3012 (m), 2930 (w), 1706 (w), 1594 (m), 1491 (m), 1445 (m), 1218 (m), 1109 (m), 1079 (m), 1035 (m), 1004 (m), 821 (m), 756 (vs), 703 (s), 668 (m), 493 (m) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): δ = 2.07 (s, 3 H, C₆H₄CH₃), 3.76 [m, 6 H, N(CH₃)₂], 3.95 (m, 3 H, Cp-H), 3.98 (s, 2 H, Cp-H), 4.12 (s, 5 H, C₅H₅), 4.17 (m, 2 H, Cp-H), 4.27 (s, 5 H, C₅H₅), 6.88 (m, 1 H, Ph), 6.94 (d, 2 H, J = 7.9 Hz, C₆H₄CH₃), 7.28 (m, 2 H, Ph), 7.50 (m, 2 H, Ph), 7.64 (d, 2 H, J = 7.9 Hz, C₆H₄CH₃) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): δ =



20.1 (C_{Ar} - CH_3), 39.9 [N(CH_3)₂], 63.1 (Cp), 65.3 (Cp), 65.7 (Cp), 66.0 (Cp), 67.5 (Cp), 70.1 (Cp), 71.1 (Cp), 69.4 (Cp), 70.3 (Cp), 73.7 (Cp-S-pTol), 86.3 (Cp-NPh), 89.0 (Cp-NPh), 125.7 (C_{Ar}), 126.1 (C_{Ar}), 126.3 (C_{Ar}), 128.8 (C_{Ar}), 129.8 (C_{Ar}), 133.6 (C_{Ar} -CN), 134.9 (C_{Ar} - CH_3), 136.5 (C_{Ar} -S-Cp) ppm. MS (EI): m/z (%) = 551 (15), 550 (36), 461 (31), 460 (90), 338 (26), 337 (100), 336 (12), 305 (22), 244 (11), 216 (16), 215 (58), 149 (11), 57 (13), 45 (26). HRMS (EI⁺): $C_{36}H_{35}$ Fe₂NS – $C_{6}H_{3}$ = $C_{30}H_{32}$ Fe₂NS: calcd. 550.09542; found 550.09558.

(S)-{Ferrocenyl- (S_p) -[2-(isopropylsulfanyl)ferrocenyl]-phenylmethyl}dimethylamine (14c): According to GP4, alcohol 13f (157 mg, 0.20 mmol) was treated with HBF₄·Et₂O (0.2 mL, 1.45 mmol) in diethyl ether (5 mL). The precipitate was isolated and reacted with Me₂NH gas. Aqueous work-up provided the product 14c as an orange liquid. Yield 102 mg (88%). $[a]_D^{25}$ = +1327.6 (c = 0.21, CHCl₃). IR (KBr): $\tilde{v} = 3431$ (s), 3078 (m), 2995 (w), 2963 (m), 2923 (m), 2857 (m), 2815 (m), 2776 (m), 1638 (m), 1598 (w), 1445 (m), 1380 (m), 1261 (m), 1239 (m), 1220 (m), 1154 (w), 1106 (s), 1043 (s), 1001 (s), 815 (vs), 747 (m), 705 (m), 677 (m), 546 (m), 534 (m), 491 (s) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): $\delta = 1.33 \text{ [m, 3 H, CH(C}_{3})_{2}], 1.82 \text{ [m, 3 H, CH(C}_{3})_{2}], 2.45 \text{ [m, 1]}$ H, CH(CH₃)₂], 3.78 [m, 6 H, N(CH₃)₂], 3.98 (m, 2 H, Cp-H), 4.05 (m, 1 H, Cp-H), 4.08 (m, 1 H, Cp-H), 4.13 (s, 1 H, Cp-H), 4.17 (s, 1 H, Cp-H), 4.20 (s, 1 H, Cp-H), 4.29 (s, 5 H, C_5H_5), 4.30 (s, 5 H, C_5H_5), 7.21 (m, 1 H, Ph), 7.26 (m, 2 H, Ph), 7.44 (m, 2 H, Ph) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 23.1$ [CH(CH_3)₂], 23.4 $[CH(CH_3)_2]$, 39.9 $[N(CH_3)_2]$, 52.3 $[CH(CH_3)_2]$, 63.3 (Cp), 64.9 (Cp), 65.8 (Cp), 68.2 (Cp), 69.1 (Cp), 69.7 (Cp), 71.0 (Cp), 69.3 (Cp), 70.3 (Cp), 74.4 (Cp-S-iPr), 82.3 (Cp-CNPh), 86.4 (Cp-CNPh), 125.6 (C_{Ar}) , 125.8 (C_{Ar}) , 129.9 (C_{Ar}) , 134.9 $(C_{Ar}$ -CN) ppm. MS (EI): m/z(%) = 413 (20), 412 (67), 370 (26), 369 (100), 337 (21), 318 (21),216 (12), 215 (40), 45 (12). HRMS (EI+): C₃₂H₃₅Fe₂NS: calcd. 577.14122; found 577.14133.

General Procedure for the Synthesis of Diferrocenyl Thioketones 16 (GP5): A solution of the ketone 6 (1.0 equiv.) and Lawesson's reagent (15, 1.2 equiv.) in benzene (100 mL/mmol) was heated at reflux for 3 h under argon in a Schlenk flask. The solvent was evaporated and the residue purified by column chromatography providing the thioketone 16 as either a dark oil or solid.

Ferrocenyl- (R_p) -(2-methylferrocenyl)methanethione (16a): According to GP5, a solution of ketone 6 ($E^1 = Me$, 288 mg, 0.70 mmol) and Lawesson's reagent (15, 340 mg, 0.84 mmol) in benzene (70 mL) was heated at reflux. Subsequently the solvent was evaporated and the thioketone 16a was obtained following purification by column chromatography (silica gel, pentane/Et₂O, 2:1) as a violet oil. Yield 176 mg (59%). $R_{\rm f}$ (pentane/ether, 4:1) = 0.71. IR $(CHCl_3)$: $\tilde{v} = 3374$ (m), 3092 (m), 2923 (m), 2856 (m), 1725 (m), 1431 (s), 1410 (s), 1377 (m), 1325 (m), 1274 (s), 1124 (m), 1107 (m), 1069 (m), 1003 (m), 820 (s), 771 (w), 753 (w), 553 (w), 482 (vs) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): δ = 2.33 (s, 3 H, CH₃), 3.96 (s, 5 H, C_5H_5), 4.00 (s, 5 H, C_5H_5), 4.11 (m, 1 H, Cp-H), 4.21(m, 1 H, Cp-H), 4.29 (m, 2 H, Cp-H), 4.78 (m, 1 H, Cp-H), 5.18 (m, 2 H, Cp-H) ppm. 13 C NMR (75 MHz, C₆D₆, 25 °C): δ = 16.0 (CH₃), 67.3 (Cp), 69.9 (Cp), 71.1 (Cp), 72.2 (Cp), 73.2 (Cp), 73.3 (*Cp*), 73.6 (*Cp*), 71.8 (*Cp*), 72.5 (*Cp*), 73.6 (*Cp*-CH₃), 82.4 (*Cp*-CS), 84.1 (*Cp*-CS), 231.8 (*CS*) ppm. MS (EI): m/z (%) = 428 (87) [M⁻⁺], 427 (18), 426 (11) [M⁻⁺ - 2], 413 (26), 412 (100) [M⁻⁺ - CH₃], 410 (13), 362 (20), 360 (18), 308 (15), 306 (14), 296 (12), 279 (11), 274 (16), 272 (13), 186 (22), 167 (15), 152 (15), 149 (32), 121 (15), 57 (11), 56 (10). HRMS (EI⁺): C₂₂H₂₀Fe₂S: calcd. 427.99845; found 427.99837.

Ferrocenyl- (S_p) -[2-(methylsulfanyl)ferrocenyl|methanethione (16b): According to GP5, a solution of ketone 6 (E¹ = SMe, 222 mg,

0.50 mmol) and Lawesson's reagent (15, 243 mg, 0.60 mmol) in benzene (60 mL) was heated at reflux. Subsequently the solvent was evaporated and the thicketone 16b was obtained following purification by column chromatography (silica gel, pentane/Et₂O, 7:1) as a violet solid. Yield 99 mg (43%); m.p. 57 °C. R_f (pentane/ ether, 7:1) = 0.71. IR (CHCl₃): \tilde{v} = 3356 (m), 3252 (m), 3094 (m), 2989 (m), 2917 (m), 2866 (w), 1433 (s), 1382 (m), 1351 (m), 1301 (m), 1252 (s), 1106 (m), 1056 (m), 1024 (m), 1003 (m), 480 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 2.05$ (s, 3 H, SC H_3), 4.01 (s, 5 H, C_5H_5), 4.04 (s, 5 H, C_5H_5), 4.11 (m, 1 H, C_7H_5), 4.29 (m, 2 H, Cp-H), 4.44 (m, 1 H, Cp-H), 4.81 (m, 1 H, Cp-H), 5.09 (m, 1 H, Cp-H), 5.28 (m, 1 H, Cp-H) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): δ = 18.7 (SCH₃), 68.0 (Cp), 70.1 (Cp), 71.5 (Cp), 71.6 (Cp), 72.9 (Cp), 73.8 (Cp), 71.5 (Cp), 73.3 (Cp), 91.3 (Cp-CS), 93.0 (Cp-CS), 94.7 (*Cp*-SCH₃), 225.1 (*C*S) ppm. MS (EI): m/z (%) = 461 (28) $[M^{+} + 1]$, 460 (100) $[M^{+}]$, 458 (13) $[M^{+} - 2]$, 446 (21), 445 (80), 444 (27), 379 (24), 346 (14), 272 (12), 259 (23), 203 (11), 186 (16), 171 (10), 139 (15). C₂₂H₂₀Fe₂S₂ (459.971): calcd. C 57.42, H 4.38; found C 57.01, H 4.81.

Ferrocenyl- (S_n) -[2-(isopropylsulfanyl)ferrocenyl|methanethione (16c): According to GP5, a solution of ketone 6 ($E^1 = iPr,156 \text{ mg}$, 0.33 mmol) and Lawesson's reagent (15, 160 mg, 0.40 mmol) in benzene (30 mL) was heated at reflux. Subsequently the solvent was evaporated and the thioketone 16c was obtained following purification by column chromatography (silica gel, pentane/Et₂O, 2:1) as a violet oil. Yield 150 mg (93%). R_f (pentane/ether, 9:1) = 0.36. IR (KBr): $\tilde{v} = 3094$ (m), 2961 (m), 2923 (m), 2862 (m), 1435 (s), 1415 (m), 1379 (m), 1353 (w), 1295 (s), 1253 (s), 1219 (m), 1155 (m), 1107 (m), 1093 (m), 1068 (m), 1052 (m), 1021 (m), 1003 (m), 821 (s), 756 (vs), 704 (w), 666 (w), 479 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 1.06$ [m, 3 H, $SCH(CH_3)_2$], 1.14 [m, 3 H, $SCH(CH_3)_2$], 3.04 [m, 1 H, $SCH(CH_3)_2$], 4.05 (s, 5 H, C_5H_5), 4.11 (s, 5 H, C₅H₅), 4.17 (m, 1 H, Cp-H), 4.28 (m, 2 H, Cp-H), 4.63 (m, 1 H, Cp-H), 4.77 (m, 1 H, Cp-H), 5.10 (m, 2 H, Cp-H) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 23.1$ (SCH- CH_3), 23.4 (SCH-CH₃), 39.8 [SCH(CH₃)₂], 68.0 (Cp), 68.2 (Cp), 69.5 (Cp), 72.9 (*Cp*), 73.4 (*Cp*), 74.3 (*Cp*), 76.0 (*Cp*), 71.5 (*Cp*), 73.6 (*Cp*), 89.6 (Cp-CS), 92.1 (Cp-CS), 94.3 (C-SiPr), 234.3 (CS) ppm. MS (EI): m/z (%) = 488 (58) [M⁺⁺], 473 (25) [M⁺⁺ - CH₃], 472 (91), 470 (11), 447 (11), 446 (24), 445 (100), 443 (18), 430 (17), 428 (60), 379 (27), 364 (15), 346 (12), 334 (19), 332 (26), 331 (10), 259 (27), 203 (13), 202 (13), 186 (10), 171 (11), 149 (11), 139 (20), 97 (10), 73 (10), 71 (14), 69 (16), 57 (31), 55 (17), 45 (70). HRMS (EI⁺): C₂₄H₂₄Fe₂S₂: calcd. 488.00182; found 488.00176.

Ferrocenyl- (S_n) -[2-(4-methylphenylsulfanyl)ferrocenyl|methanethione (16d): According to GP5, a solution of ketone 6 ($E^1 = STol$, 442 mg, 0.70 mmol) and Lawesson's reagent (15, 339 mg, 0.84 mmol) in benzene (70 mL) was heated at reflux. Subsequently the solvent was evaporated and the thioketone 16d was obtained following purification by column chromatography (silica gel, pentane/Et₂O, 2:1) as a violet solid. Yield 195 mg (52%); m.p. 78 °C. $R_{\rm f}$ (pentane/ether, 4:1) = 0.36. IR (KBr): \tilde{v} = 3932 (w), 3431 (m), 3089 (w), 2918 (w), 1639 (w), 1489 (m), 1433 (s), 1411 (m), 1375 (m), 1295 (s), 1255 (s), 1182 (w), 1105 (m), 1068 (w), 1034 (m), 1016 (w), 1000 (m), 906 (w), 819 (vs), 766 (m), 702 (w), 643 (w), 484 (vs) cm⁻¹. ¹HNMR (300 MHz, C₆D₆, 25 °C): δ = 1.98 (s, 3 H, CH_3), 3.96 (s, 5 H, C_5H_5), 4.09 (s, 5 H, C_5H_5), 4.32 (m, 3 H, C_5H_5) H), 4.59 (m, 1 H, Cp-H), 4.71 (m, 1 H, Cp-H), 4.93 (m, 1 H, Cp-H), 5.29 (m, 1 H, Cp-H), 6.85 (m, 2 H, C₆H₄), 7.23 (m, 2 H, C₆H₄) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): δ = 20.9 (CH₃-Ph), 68.2 (Cp), 68.4 (Cp), 70.2 (Cp), 72.8 (Cp), 73.9 (Cp), 74.8 (Cp), 76.8 (Cp), 71.7 (Cp), 73.8 (Cp), 90.4 (Cp-CS), 92.2 (Cp-CS), 94.8 (Cp-S-pTol), 129.1 (Ph-H), 129.8 (Ph-H), 135.5 (Ph-CH₃), 136.8 (PhSCp), 233.6 (*C*S) ppm. MS (EI): m/z (%) = 538 (16) [M⁻⁺ + 2], 537 (32) [M⁻⁺ + 1], 536 (100) [M⁻⁺], 534 (15) [M⁻⁺ - 2], 521 (13) [M⁻⁺ - CH₃], 520 (38), 471 (11), 470 (25), 413 (15), 380 (28), 348 (10), 346 (23), 291 (11), 186 (12). HRMS (EI⁺): $C_{28}H_{24}Fe_2S_2$: calcd. 536.00182; found 536.00189.

General Procedure for the Synthesis of Monosubstituted Diferrocenylmethanes 10 (GP6): To a solution of LiAlH₄ (1.1 equiv.) in diethyl ether (10 mL/mmol) was added dropwise a solution of the monosubstituted ketone 6 (1.0 equiv.) in diethyl ether (10 mL/mmol). Following stirring for 30 min, a suspension of AlCl₃ (1.1 equiv.) in diethyl ether (10 mL/mmol) was added slowly. The reaction mixture was stirred for 45 min and then quenched by the addition of H₂O (2 mL) and 6 m H₂SO₄ (2 mL). The aqueous layer was extracted with diethyl ether (3×15 mL) and the organic phase washed with a saturated aqueous NaHCO₃ solution and dried with MgSO₄. The solvent was evaporated under reduced pressure and the residue purified by column chromatography providing the diferrocenylmethane 10 as either a yellow oil or solid.

Ferrocenyl- (S_n) -[2-(methylsulfanyl)ferrocenyl|methane (10a): According to GP6, LiAlH₄ (21 mg, 0.55 mmol) in diethyl ether (5 mL) was added to a solution of ketone 6 ($E^1 = SMe$, 221 mg, 0.50 mmol) in diethyl ether (5 mL). Following the addition of AlCl₃ (73 mg, 0.55 mmol) in diethyl ether (5 mL) was the reaction mixture stirred for 45 min. The methane 10a was obtained by quenching and purification by column chromatography (silica gel, pentane/ether, 9:1) as a yellow solid. Yield 213 mg (99%); m.p. 78 °C. R_f (pentane/ ether, 4:1) = 0.94. $[a]_D^{25}$ = -42.7 (c = 0.3, CHCl₃). IR (KBr): \tilde{v} = 3919 (w), 3448 (m), 3092 (m), 2915 (m), 1637 (w), 1427 (m), 1410 (m), 1386 (w), 1312 (w), 1222 (w), 1171 (w), 1105 (m), 1033 (m), 1000 (s), 970 (m), 924 (w), 811 (vs), 524 (m), 491 (vs), 456 (w) cm⁻¹. ¹H NMR (300 MHz, C₆D₆, 25 °C): δ = 2.00 (s, 3 H, SCH₃), 3.64 (m, 2 H, CH₂), 3.89 (m, 1 H, Cp-H), 3.93 (m, 2 H, Cp-H), 3.96 (m, 2 H, Cp-H), 4.04 (s, 5 H, C₅H₅), 4.05 (s, 5 H, C₅H₅), 4.15 (m, 1 H, Cp-H), 4.21 (m, 1 H, Cp-H) ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): $\delta = 19.5$ (SCH₃), 27.7 (CH₂), 66.2 (Cp), 66.5 (Cp), 66.7 (Cp), 68.4 (Cp), 71.1 (Cp), 68.0 (Cp), 69.3 (Cp), 81.2 (Cp-SCH₃), 87.5 (Cp- CH_2), 90.6 (Cp- CH_2) ppm. MS (EI): m/z (%) = 431 (30) $[M^{+} + 1]$, 430 (100) $[M^{+}]$, 428 (13) $[M^{+} - 2]$, 383 (33) $[M^{+} - SCH_3]$, 350 (12), 349 (20), 319 (11), 318 (12), 316 (12), 284 (11), 283 (25), 215 (16), 139 (11), 121 (10). C₂₂H₂₂Fe₂S (430.176): calcd. C 61.43, H 5.16; found C 61.13, H 5.33.

Ferrocenyl- (S_n) -[2-(isopropylsulfanyl)ferrocenyl]methane (10b): According to GP6, LiAlH₄ (21 mg, 0.55 mmol) in diethyl ether (5 mL) was added to a solution of ketone 6 ($E^1 = SiPr$, 236 mg, 0.50 mmol) in diethyl ether (5 mL). Following the addition of AlCl₃ (73 mg, 0.55 mmol) in diethyl ether (5 mL) was the reaction mixture stirred for 45 min. The methane 10b was obtained by quenching and purification by column chromatography (silica gel, pentane/ether, 9:1) as a yellow oil. Yield 229 mg (100%); m.p. 92 °C. $R_{\rm f}$ (pentane/ether, 4:1) = 0.93. $[a]_{\rm D}^{25}$ = +20.0 (c = 0.49, CHCl₃). IR (capillary): \tilde{v} = 3092 (m), 2957 (m), 2922 (m), 2862 (m), 1640 (w), 1462 (m), 1444 (m), 1428 (m), 1411 (m), 1380 (w), 1364 (m), 1239 (m), 1155 (w), 1106 (s), 1050 (m), 1034 (m), 1001 (s), 925 (w), 818 (vs), 484 (vs) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 1.15$ [m, 6 H, SCH(CH₃)₂], 2.82 [m, 1 H, SCH(CH₃)₂], 3.69 (m, 2 H, CH₂), 3.96 (m, 3 H, Cp-H), 4.02 (m, 1 H, Cp-H), 4.05 (s, 5 H, C₅H₅), 4.08 (m, 5 H, C_5H_5), 4.15 (s, 2 H, Cp-H), 4.32 (m, 1 H, Cp-H) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 22.3$ (CH₃), 22.7 (CH₃), 27.7 (CH₂), 38.8 (CH), 64.9 (Cp), 66.5 (Cp), 66.6 (Cp), 68.1 (Cp), 68.7 (*Cp*), 68.8 (*Cp*), 74.2 (*Cp*), 68.0 (*Cp*), 69.4 (*Cp*), 76.9 (*Cp*-S*i*Pr), 87.3 $(Cp\text{-CH}_2)$, 91.7 $(Cp\text{-CH}_2)$ ppm. MS (EI): m/z (%) = 459 (30) [M⁻⁺ +1], 430 (100) [M⁻⁺], 456 (11) [M⁻⁺ - 2], 350 (26), 349 (13), 316 (11), 283 (18). HRMS (EI $^+$): $C_{24}H_{26}Fe_2S$: calcd. 458.04540; found 458.04538.

Ferrocenyl- (S_n) -[2-(4-methylphenylsulfanyl)ferrocenyl|methane (10c): According to GP6, LiAlH₄ (21 mg, 0.55 mmol) in diethyl ether (5 mL) was added to a solution of ketone 6 ($E^1 = STol$, 260 mg, 0.50 mmol) in diethyl ether (5 mL). Following the addition of AlCl₃ (73 mg, 0.55 mmol) in diethyl ether (5 mL) was the reaction mixture stirred for 45 min. The methane 10c was obtained by quenching and purification by column chromatography (silica gel, pentane/ether, 9:1) as a yellow solid. Yield 253 mg (100%); m.p. 65 °C. $R_{\rm f}$ (pentane/ether, 4:1) = 0.90. $[a]_{\rm D}^{25}$ = +100.7 (c = 0.27, CHCl₃). IR (capillary): $\tilde{v} = 3093$ (m), 3012 (m), 2919 (w), 1492 (m), 1219 (m), 1106 (m), 1087 (w), 1023 (m), 1001 (m), 806 (s), 757 (vs), 485 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 1.98$ (s, 3 H, SC H_3), 3.63 (m, 2 H, CH₂), 3.85 (m, 3 H, Cp-H), 3.91 (m, 2 H, Cp-H), 3.96 (s, 5 H, C_5H_5), 4.07 (s, 5 H, C_5H_5), 4.12 (m, 1 H, C_7H_5), 4.35 (m, 1 H, Cp-H), 6.82 (d, J = 8.0 Hz, 2 H, C₆H₄), 7.13 (d, J =8.0 Hz, 2 H, C_6H_4) ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): δ = 19.8 (CH₃), 27.5 (CH₂), 66.5 (Cp), 66.7 (Cp), 67.5 (Cp), 68.1 (Cp), 68.4 (Cp), 69.2 (Cp), 74.0 (Cp), 67.9 (Cp), 69.5 (Cp), 74.7 (Cp-SpTol), 86.8 (Cp-CH₂), 92.5 (Cp-CH₂), 125.3 (C_{Ar}), 128.7 (C_{Ar}), 133.5 (C_{Ar} -CH₃), 136.7 (C_{Ar} -SCp) ppm. MS (EI): m/z (%) = 508 (11) $[M^{+} + 2]$, 507 (36) $[M^{+} + 1]$, 506 (100) $[M^{+}]$, 504 (13) $[M^{+} -$ 2], 383 (15), 373 (10). HRMS (EI⁺): C₂₈H₂₆Fe₂S: calcd. 506.04540; found 506.04550.

General Procedure for the Synthesis of *P*-Substituted SAMP Hydrazines 18 (GP7): The phosphane-substituted hydrazone 5 was dissolved in CH₂Cl₂/ether (1:1, 10 mL/mmol) and cooled to -20 °C. Catecholborane (20 equiv.) was added and the mixture was warmed to room temperature upon completion of the reaction. The solution was re-cooled to 0 °C and quenched with a saturated aqueous NH₄Cl solution. The phases were separated and the organic layer was washed twice with a saturated aqueous K₂CO₃ solution and brine. Following drying over MgSO₄ the crude product was purified by column chromatography to afford either an orange oil or solid

 $N-1-(S)-[(S_p)-[2-(1-Boranato-1,1-diphenylphosphanyl)]$ ferrocenylmethyl]-[(2S)-(2-methoxymethyl-1-pyrrolidin|amine (18a): According to GP7, hydrazone 5a (710 mg, 1.00 mmol) was treated with catecholborane (2.40 g, 20 mmol) for 24 h in CH₂Cl₂/ether (1:1, 40 mL). Following aqueous work-up and purification by column chromatography (silica gel, pentane/ether, 9:1) the product 18a was obtained as an orange solid. Yield 369 mg (52%); m.p. 92 °C. R_f (pentane/ether, 4:1) = 0.55. $[a]_D^{25} = -408.7$ (c = 0.23, CHCl₃). IR (KBr): $\tilde{v} = 3857$ (w), 3433 (vs), 3080 (w), 3054 (w), 2965 (m), 2921 (m), 2968 (s), 2821 (m), 2435 (m), 2389 (m), 2347 (m), 1637 (m), 1533 (w), 1483 (w), 1436 (m), 1384 (m), 1319 (w), 1257 (m), 1221 (m), 1198 (w), 1158 (m), 1106 (vs), 1061 (s), 1002 (m), 924 (w), 822 (s), 741 (s), 695 (s), 628 (w), 612 (m), 592 (w), 534 (w), 492 (vs) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 1.60$ [m, 1 H, $N(CH_2)CH_2$], 1.74 [m, 1 H, $N(CH_2)CH_2$], 2.09 [m, 2 H, $N(CH_2)_2CH_2$, 2.50 (m, 2 H, NCH_2), 2.64 (m, 1 H, $NCHCH_2$), 2.93 (m, 1 H, NCH), 3.11 (s, 3 H, OCH₃), 3.48 (m, 1 H, NH), 3.58 (m, 2 H, OC H_2), 3.98 (m, 1 H, Cp-H), 4.07 (s, 5 H, C₅ H_5), 4.12 (m, 2 H, Cp-H), 4.22 (m, 1 H, Cp-H), 4.43 (s, 5 H, C₅H₅), 4.91 (m,1 H, Cp-H), 5.44 (m, 1 H, Cp-H), 5.82 (m, 1 H, Cp-H), 7.07 (m, 6 H, Ph), 7.80 (m, 4 H, Ph) ppm. 11B NMR (160 MHz, C₆D₆, 25 °C): $\delta = -33.45$ ppm. ¹³C NMR (75 MHz, C₆D₆, 25 °C): $\delta =$ 24.4 (CH₂-CH₂N), 27.8 (CH₂-CHN), 57.2 (CH₂-N), 58.8 (OCH₃), 68.3 (*Cp*), 68.8 (*Cp*), 69.5 (*Cp*), 71.9 (*Cp*), 72.5 (*Cp*), 72.9 (*Cp*), 72.8 (Cp), 64.7 (CHN), 70.3 (Cp), 71.6 (Cp), 75.4 (CH₂-OCH₃), 76.3 (Cp-CHN), 79.7 (Cp-CHN), 90.1 (Cp-PPh₂), 128.2 (C_{Ar}), 129.4



 $(C_{\rm Ar})$, 130.2 $(C_{\rm Ar})$, 131.7 (d, $J_{\rm CP}$ = 8.6 Hz, $C_{\rm Ar}$ H-C_{Ar}P), 134.7 (d, $J_{\rm CP}$ = 8.0 Hz, $C_{\rm Ar}$ H-C_{Ar}P), 135.2 (d, $J_{\rm CP}$ = 20.1 Hz, $C_{\rm Ar}$ -P), 136.0 (d, $J_{\rm CP}$ = 35.1 Hz, $C_{\rm Ar}$ -P), 146.4 (*C*HN) ppm. ³¹P NMR (121 MHz, $C_{\rm 6}$ D₆, 25 °C): δ = 20.25 ppm. MS (EI): mlz (%) = 581 (40) [M^{·+} + 1], 580 (100) [M^{·+}], 578 (12), 290 (11). $C_{\rm 39}$ H₄₄BFe₂N₂OP (710.389): calcd. C 65.94, H 6.24, N 3.94; found C 65.89, H 6.12, N 3.89.

 $N-1-(S)-[(S_p)-2-(1-Boranato-1,1-diisopropylphosphanyl)$ ferrocenylmethyl]-[(2S)-2-methoxymethyl-1-pyrrolidin]amine (18b): According to GP7, hydrazone 5b (640 mg, 1.00 mmol) was treated with catecholborane (2.40 g, 20 mmol) for 30 h in CH₂Cl₂/ether (1:1, 40 mL). Following aqueous work-up and purification by column chromatography (silica gel, pentane/ether, 9:1) the product 18b was obtained as a red solid. Yield 559 mg (87%); m.p. 162 °C. R_f (pentane/ether, 4:1) = 0.50. $[a]_D^{25}$ = -861.1 (c = 0.45, CHCl₃). IR (KBr): $\tilde{v} = 3926$ (w), 3452 (m), 3095 (m), 2975 (s), 2945 (s), 2876 (s), 2841 (s), 2813 (m), 2382 (vs), 2264 (m), 1641 (w), 1576 (m), 1451 (s), 1413 (m), 1384 (m), 1330 (m), 1250 (m), 1200 (m), 1185 (m), 1151 (m), 1124 (s), 1105 (s), 1058 (s), 1040 (s), 1004 (m), 975 (m), 932 (m), 883 (m), 827 (vs), 750 (w), 681 (m), 480 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 0.97$ {dd, ${}^3J_{HH} = 7.1$, ${}^3J_{HP} = 13.5$ Hz, 3 H, $P[CH(CH_3)_2]_2$, 1.13 {m, 6 H, $P[CH(CH_3)_2]_2$ }, 1.35 (m, 1 H, $NCHCH_2$), 1.62 {dd, ${}^3J_{HH} = 7.1$, ${}^3J_{HP} = 16.2 Hz$, 3 H, P[CH- $(CH_3)_2$, 1.68–1.82 [m, 4 H, $(NCH_2)CH_2$, $(NCH_2)_2CH_2$], 2.04 {m, 2 H, $P[CH(CH_3)_2]_2$, NCHH, 2.59 (m, 1 H, NCHH), 3.00 {sept., ${}^{3}J_{HH} = 7.1 \text{ Hz}, 1 \text{ H}, P[CH(CH_{3})_{2}]_{2}\}, 3.21 \text{ (s, 3 H, OC}H_{3}), 3.30 \text{ (m,}$ 1 H, NCH), 3.48 (m, 1 H, OCH₂), 3.60 (m, 1 H, OCH₂), 3.75 (m, 1 H, NH), 3.94 (m, 1 H, Cp-H), 3.96 (s, 5 H, C₅H₅), 4.12 (m, 2 H, Cp-H), 4.25 (m, 1 H, Cp-H), 4.45 (s, 5 H, C_5H_5), 4.79 (m, 1 H, Cp-H), 4.95 (m, 1 H, Cp-H), 5.23 (m, 1 H, Cp-H) ppm. 11B NMR (160 MHz, C_6D_6 , 25 °C): $\delta = -41.29$ ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 17.9 [CH(CH_3)_2]$, 18.2 [CH(CH₃)₂], 18.4 $[CH(CH_3)_2]$, 20.1 $[CH(CH_3)_2]$, 22.7 $[d, {}^{1}J_{CP} = 34.1 Hz, PCH_3]$ $(CH_3)_2$, 23.4 $(CH_2$ - $CH_2N)$, 23.7 [d, ${}^1J_{CP}$ = 32.6 Hz, $PCH(CH_3)_2$], 27.9 (CH₂-CHN), 54.7 (CH₂-N), 59.1 (OCH₃), 67.0 (CHN), 68.3 (Cp), 69.8 (Cp), 70.8 (Cp), 72.4 (Cp), 74.4 (Cp), 74.4 (Cp), 76.2 (Cp), 76.4 (Cp), 70.0 (Cp), 72.0 (Cp), 76.5 $(d, {}^{1}J_{CP} = 15.0 \text{ Hz}, Cp$ PiPr₂), 76.6 (CH₂-OCH₃), 79.7 (Cp-CHN), 91.5 (Cp-CHN), 157.6 (CNHCp₂) ppm. ³¹P NMR (121 MHz, C₆D₆, 25 °C): δ = 38.32 ppm. MS (EI): m/z (%) = 527 (27) [M⁻⁺ +1], 526 (100) [M⁻⁺], 525 (27) $[M^{+} - 1]$, 524 (14), 512 (37) $[M^{+} - BH_3]$, 511 (41), 510 (14), 425 (19). C₃₃H₄₈BFe₂N₂OP (642.230): calcd. C 61.72, H 7.53, N 4.36; found C 61.86, H 7.16, N 4.00.

General Procedure for the Synthesis of *P*-Substituted Diferrocenylmethanes 10 (GP8): A solution of the phosphane-substituted hydrazine 18 (1.0 equiv.) in CH_2Cl_2 (50 mL/mmol) was cooled to 0 °C and HBF₄ (3.0 equiv.) was added dropwise. Following stirring for 60 min, HBEt₃Li (5.0 equiv.) was added. The reaction mixture was stirred for an additional 15 min and then quenched by the addition of a saturated aqueous NH₄Cl solution (2 mL). The aqueous layer was extracted with diethyl ether (3 × 20 mL), the combined organic extracts were washed with brine and dried with MgSO₄. The crude product 10 was purified by column chromatography to yield either an orange-yellow oil or solid.

[(S_p)-2-(1-Boranato-1,1-diphenylphosphanyl)ferrocenyl]-ferrocenylmethane (10a): According to GP8, HBF₄ (0.15 mL, 1.10 mmol) was added to hydrazine 18a (213 mg, 0.30 mmol) in CH₂Cl₂ (15 mL). Following stirring for 60 min the solution was slowly treated with HBEt₃Li (4.5 mL, 4.50 mmol). Quenching the reaction mixture and purification by column chromatography (silica gel, pentane/ether, 30:1) yielded the product 10a as an orange oil. Yield 80 mg (46%). R_f (pentane/ether, 4:1) = 0.77. [a]²⁵_D = -102.2 (c = 0.45, CHCl₃). IR (KBr): \tilde{v} = 3446 (vs), 3088 (m), 3057 (w), 2925 (w), 2390 (s), 2348

(m), 1637 (m), 1482 (w), 1436 (w), 1384 (w), 1172 (w), 1106 (s), 1062 (m), 1000 (m), 821 (s), 741 (s), 698 (s), 640 (m), 608 (w), 482 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 3.41$ (s, 2 H, CH_2), 3.73 (m, 1 H, Cp-H), 3.78 (m, 1 H, Cp-H), 3.86 (m, 1 H, Cp-H), 3.91 (m, 1 H, Cp-H), 3.96 (m, 1 H, Cp-H), 3.98 (s, 5 H, C₅H₅), 4.07 (m, 1 H, Cp-H), 4.17 (s, 5 H, C_5H_5), 4.22 (m, 1 H, Cp-H), 6.94–7.04 (m, 6 H, Ph), 7.57 (m, 2 H, Ph), 7.78 (m, 2 H, Ph) ppm. ¹¹B NMR (160 MHz, C₆D₆, 25 °C): $\delta = -35.46$ ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 29.4$ (CH₂), 67.5 (*Cp*), 67.6 (*Cp*), 69.7 (Cp), 69.5 (Cp), 69.8 (Cp), 69.9 (Cp), 70.6 (Cp), 69.1 (Cp), 70.9 (Cp), 72.9 $(Cp\text{-CH}_2)$, 73.0 $(Cp\text{-CH}_2)$, 87.5 $(Cp\text{-PPh}_2)$, 127.7 (C_{Ar}) , $128.0\;(C_{\rm Ar}),\;128.4\;(C_{\rm Ar}),\;128.5\;(C_{\rm Ar}),\;128.7\;(C_{\rm Ar}),\;130.9\;(C_{\rm Ar}),$ 133.1 (C_{Ar}) , 133.2 (C_{Ar}) , 133.7 (C_{Ar}) , 133.9 (C_{Ar}) , 182.1 $(C_{Ar}-P)$, 185.3 ($C_{\rm Ar}$ -P) ppm. ³¹P NMR (121 MHz, C_6D_6 , 25 °C): δ = 16.66 ppm. MS (EI): m/z (%) = 582 (22) [M⁻⁺ – 2], 581 (14) [M⁻⁺], 580 (24) [M^{++}], 569 (40), 568 (100) [M^{++} – BH_3], 566 (13), 503 (16), 501 (13), 251 (11). C₃₃H₃₂BFe₂P (582.095): calcd. C 68.09, H 5.54; found C 68.35, H 5.84.

 $[(S_n)-2-(1-Boranato-1,1-diisopropylphosphanyl)$ ferrocenyl]-ferrocenyl-methane (10b): According to GP8, HBF₄ (0.15 mL, 1.10 mmol) was added to hydrazine 18b (192 mg, 0.30 mmol) in CH₂Cl₂ (15 mL). Following stirring for 60 min the solution was slowly treated with HBEt₃Li (1.5 mL, 1.5 mmol). Quenching the reaction mixture and purification by column chromatography (silica gel, pentane/ether, 40:1) yielded the product 10b as an orangeyellow solid. Yield 92 mg (60%); m.p. 86 °C. R_f (pentane/ether, 4:1) = 0.79. $[a]_D^{25}$ = +90.9 (c = 0.34, CHCl₃). IR (KBr): \tilde{v} = 3924 (w), 3438 (s), 3081 (w), 2982 (m), 2926 (s), 2871 (m), 2400 (s), 2367 (s), 2338 (s), 2271 (s), 1640 (w), 1466 (s), 1424 (m), 1409 (m), 1384 (m), 1367 (w), 1275 (m), 1250 (m), 1227 (m), 1157 (m), 1133 (m), 1104 (m), 1088 (w), 1068 (m), 1044 (s), 1029 (m), 1000 (m), 931 (w), 888 (m), 825 (vs), 761 (m), 695 (m), 635 (m), 599 (m), 583 (m), 529 (w), 495 (s), 479 (s) cm⁻¹. ¹H NMR (300 MHz, C_6D_6 , 25 °C): $\delta = 0.95$ $\{dd, {}^{3}J_{HH} = 7.2, {}^{3}J_{HP} = 14.0 \text{ Hz}, 3 \text{ H}, P[CH(CH_3)_2]_2\}, 1.09 \{dd,$ ${}^{3}J_{HH} = 7.2$, ${}^{3}J_{HP} = 14.0 \text{ Hz}$, 3 H, P[CH(C H_3)₂]₂}, 1.10 {dd, ${}^{3}J_{HH}$ = 7.2, ${}^{3}J_{HP}$ = 14.3 Hz, 3 H, P[CH(C H_3)₂]₂}, 1.27 {dd, ${}^{3}J_{HH}$ = 7.2, $^{3}J_{HP} = 14.0 \text{ Hz}, 3 \text{ H}, P[CH(CH_{3})_{2}]_{2}, 1.96 \text{ m}, 2 \text{ H}, P[CH_{2}]_{2}$ $(CH_3)_2$, 3.74 (m, 2 H, CH_2), 3.98 (m, 4 H, Cp-H), 4.09 (s, 5 H, C_5H_5), 4.12 (m, 2 H, Cp-H), 4.17 (s, 5 H, C_5H_5), 4.21 (m, 1 H, Cp-*H*) ppm. ¹¹B NMR (160 MHz, C₆D₆, 25 °C): $\delta = -40.98$ ppm. ¹³C NMR (75 MHz, C_6D_6 , 25 °C): $\delta = 17.1$ (CH₃), 17.7 (CH₃), 17.8 (CH_3) , 18.6 (CH_3) , 22.7 [d, ${}^{1}J_{CP} = 34.4 \text{ Hz}$, $PCH(CH_3)_2$], 25.2 [d, ${}^{1}J_{CP} = 33.3 \text{ Hz}, PCH(CH_{3})_{2}, 30.1 (CH_{2}), 67.6 (Cp), 67.8 (Cp), 68.9$ (Cp), 69.0 (Cp), 69.5 (Cp), 69.8 (Cp), 71.5 (Cp), 69.2 (Cp), 71.1 (*Cp*), 87.1 (*Cp*-CH₂), 93.0 (*Cp*-CH₂), 115.0 (*Cp*-P*i*Pr) ppm. ³¹P NMR (121 MHz, C_6D_6 , 25 °C): $\delta = 33.25$ ppm. MS (EI): m/z (%) = 515 (23) $[M^{+} +1]$, 514 (68) $[M^{+}]$, 513 (18) $[M^{+} -1]$, 512 (13) $[M^{-+} - 2]$, 501 (35), 500 (100) $[-BH_3]$, 499 (17), 498 (15), 458 (24), 457 (51), 434 (26), 349 (16), 348 (28), 347 (21), 346 (14), 217 (12). HRMS (EI⁺): C₂₇H₃₆BFe₂P: calcd. 514.13464; found 514.13457.

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